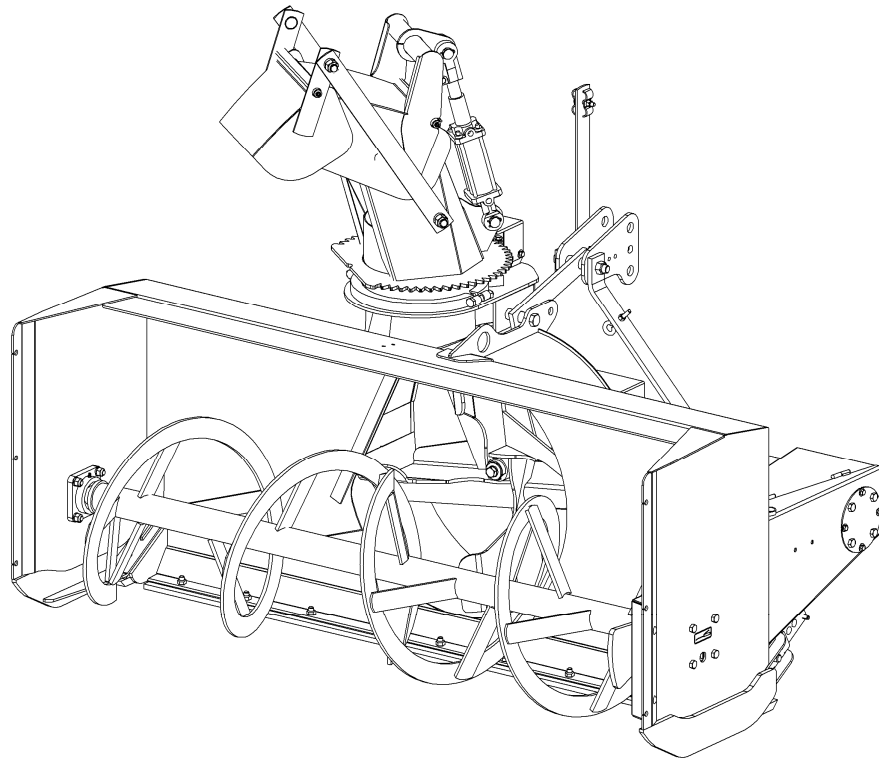


# **BER-VAC**



## **OPERATOR'S AND PARTS MANUAL**

**SA74-LA & SA80-LA  
74" & 80" SNOWBLOWERS**

SERIAL NO. 21400001 AND UP

OM 0390SB-A  
rev2 09-16



# SPECIFICATION

Features and Specifications	SA74-LA	SA80-LA
<b>Working Width</b>	74 1/2"	80 1/2"
Transport Width	74 1/2"	80 1/2"
Working Height	31"	31"
Length	49" min. – 52" max.	49" min. – 52" max.
Single/Dual Auger	Single	Single
Auger Diameter	20"	20"
Auger Flighting Thickness	3/8"	3/8"
Impeller Diameter	26"	26"
Impeller Width	10 1/2"	10 1/2"
Impeller Shaft Diameter	1 9/16"	1 9/16"
Number of Impeller blades	4	4
Roller Chain	60H	60H
Drive sprocket (# of teeth)	12	12
Driven sprocket (# of teeth)	32	32
Chain idler	Twin sprocket	Twin sprocket
Gearbox Manufacturer	Comer	Comer
Gearbox Description	Model T27D	Model T27D
Tractor RPM	540	540
Impeller RPM	540	540
Auger RPM	200	200
PTO Manufacturer	Comer	Comer
PTO Description	50	50
Skid Shoe	Adjustable & replaceable	Adjustable & replaceable
Skid Shoe Material	High Carbon steel	High Carbon steel
End Plate Thickness	3/16"	3/16"
Back Plate Thickness	11 ga	11 ga
Impeller Housing Thickness	3/16" CHT100	3/16" CHT100
Impeller Blade Thickness	5/16"	5/16"
Side Panel Bottom Thickness	1/2"	1/2"
Cutting Edge	High Carbon steel Replaceable & reversible	High Carbon steel Replaceable & reversible
Cutting Edge Dimension	1/2" x 3"	1/2" x 3"
Parking Stand	Standard	Standard
Hitch Category	Cat. 1 & 2	Cat. 1 & 2
Quick Hitch Compatibility	ASABE Compatible	ASABE Compatible
HP Requirements - min-max (hp)	35-80	35-80
Operating Weight (lbs)-hyd. rot. & defl.	1036	1074
Shipping Weight (lbs)	973	1011
Approx. Set-up Time (min.)	75	75
Chute Deflector Adjustment	Hydraulic cylinder (2" x 4") including hoses and tips	Hydraulic cylinder (2" x 4") including hoses and tips
Chute Rotation (standard)	Hydraulic with motor	Hydraulic with motor
Chute option	3 part with hydraulic deflector	3 part with hydraulic deflector

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# INTRODUCTION

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## **TO THE PURCHASER**

All BER-VAC and BLIZZARD products are designed to give safe, dependable service if they are operated and maintained according to instructions. **Read and understand this manual before operation.**

This manual has been prepared to assist the owner and operators in the safe operation and suitable maintenance of the implements. The information was applicable to products at the time of manufacture and does not include modifications made afterwards.

Read and understand this operator's manual before attempting to put an implement into service. Familiarize yourself with the operating instructions and all the safety recommendations contained in this manual and those labeled on the implements and on the tractor. Follow the safety recommendations and make sure that those with whom you work follow them.

*The Dealer is responsible for warranty registration of the unit you have purchased. To assist your dealer in handling your needs, please record hereafter the model number and serial number of your implement and tractor. It is also advisable to supply them to your insurance company. It will be helpful in the event that an implement or tractor is lost or stolen.*

### **Illustrations**

The illustrations may not necessarily reproduce the full detail and the exact shape of the parts or depict the actual models, but are intended for reference only

### **Direction Reference**

Right Hand and Left Hand are determined by those seen by the conductor standing behind the equipment.

MODEL :

---

SERIAL NUMBER :

---

DATE OF PURCHASE :

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# SAFETY PRECAUTIONS

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## **SAFETY FIRST**

This symbol, the industry's "Safety Alert Symbol", is used throughout this manual and on labels on the machine itself to warn of the possibility of personal injury. Read these instructions carefully. It is essential that you read the instructions and safety regulations before you attempt to assemble or use this unit.

**⚠ DANGER :** Indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

**⚠ WARNING :** Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

**⚠ CAUTION :** Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

**IMPORTANT :** Indicates that equipment or property damage could result if instructions are not followed.

**NOTE :** Gives helpful information.

All products are designed to give safe, dependable service if they are operated and maintained according to instructions. **Read and understand this manual before operation.** It is the owner's responsibility to be certain anyone operating this product reads this manual, and all other applicable manuals, to become familiar with this equipment and all safety precautions. Failure to do so could result in serious personal injury or equipment damage. If you have any questions, consult your dealer.

## **BEFORE OPERATION**

### **Children and Bystanders**

Tragic accidents can occur if the operator is not alert to the presence of children. Children are generally attracted to machines and the work being done. Never assume children will remain where you last saw them.

1. Keep children out of the operating area and under the watchful eye of another responsible adult.
2. Be alert and turn machine off if children enter the work area.
3. Before and when backing, look behind and look for small children.
4. Never carry children while operating the machine. They may fall off and be seriously injured or interfere with safe operation of the machine.
5. Never allow children to play on the machine or attachment even when turned off.
6. Never allow children to operate the machine even under adult supervision.
7. Use extra care when approaching blind corners, shrubs, trees, or other obstructions that might hide children from sight.

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# SAFETY PRECAUTIONS - continued

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## **NOTICE**

A safe operator is the best insurance against accidents. All operators, no matter how experienced they may be, should read this Operator's Manual and all other related manuals before attempting to operate an implement. Please read the following section and pay particular attention to all safety recommendations contained in this manual and those labeled on the implements and on the tractor.

## **THE SNOWBLOWER**

### **Before Operation**

1. Read and understand this operator's manual and tractor operator's manual. Know how to operate all controls and how to stop the unit and disengage the controls quickly.
2. Never wear loose, torn, or bulky clothing around the tractor and implement. It may catch on moving parts or controls, leading to the risk of accident.
3. Before the snow season, thoroughly inspect the area where the equipment is to be used and remove all doormats, sleds, boards and other foreign objects.
4. Disengage clutch and shift into neutral before starting the engine.
5. Do not operate equipment in wintertime without wearing adequate winter garments.
6. Never attempt to make any adjustments while engine is running. Read this manual carefully to acquaint yourself with the equipment as well as the tractor operator's manual. Working with unfamiliar equipment can lead to accidents. Be thoroughly familiar with the controls and proper use of the equipment. Know how to stop the unit and disengage the controls quickly.
7. Keep all shields in place and properly tighten all mounting hardware.
8. Periodically, inspect all moving parts for wear and replace with authorized service parts if an excessive amount of wear is present.
9. Replace all missing, illegible, or damaged safety and warning decals. See list of decals in the operator's manual.
10. Do not modify or alter this equipment or any of its components, or any equipment function without first consulting your dealer.
11. Keep safety decals clean of dirt and grime.
12. Make sure the tractor is counterweighted as recommended by your dealer. Weights provide the necessary balance to improve stability, traction and steering.

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## SAFETY PRECAUTIONS- continued

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### **Snowblower Operation**

1. Before leaving the tractor/snowblower unattended, take all possible precautions. Park the tractor/snowblower on level ground, place the transmission in neutral, set the parking brake, disengage the PTO, lower the snowblower to the ground, place all levers including auxiliary control levers in neutral, shut off the engine and remove the ignition key.
2. Before starting the tractor/ snowblower, remove the ice that might have accumulated on the auger/fan, inspect and clean every rotating part.
3. Prior to operation, clear work area of all objects that can be picked up and thrown. Mark all curbs, pipes, etc. that cannot be moved.
4. Be sure the PTO switch/lever is in OFF/disengaged position before starting engine.
5. Exercise extreme caution when operating on or crossing a gravel drive, walks, or roads. Stay alert for hidden hazards or traffic.
6. Do not carry passengers.
7. Keep clear of all rotating parts. Do not put hands or feet under, or into snowblower with engine running. Be especially observant of the snowblower areas of discharge, intake or all other mechanical motions.
8. For your safety, do not work under any hydraulically supported machine elements that may creep down, suddenly drop or be accidentally lowered.
9. Park the tractor/snowblower on level ground, place the transmission in neutral, set the parking brake, disengage the PTO, lower the snowblower to the ground, place all control levers in neutral, shut off the engine, remove the ignition key and allow the rotating parts to stop BEFORE unclogging the housing or the chute and making any repairs, adjustments or inspections. Use only a 36" long stick of wood to unclog the snowblower.
10. If the snowblower starts to vibrate abnormally, disengage the PTO, stop the engine immediately and check for cause. Excessive vibration is generally a sign of trouble.
11. Do not run the engine indoors except when starting engine and transporting attachment in or out of building. Carbon monoxide gas is colorless, odorless and deadly.
12. Do not attempt to operate on steep slopes. If operating on slopes is necessary, exercise extreme caution when changing direction.
13. Never operate snowblower without guards, and other safety protective devices in place. All tractor and snowblower shields and covers must be correctly installed at all times. When necessary to remove these, they must be reinstalled immediately.
14. Never operate snowblower near glass enclosures, automobiles, window wells, embankments, etc., without proper adjustment of snow discharge angle.
15. Never operate machine at high transport speeds on a slippery surface.
16. Use extra caution when backing up.
17. Disengage power to auger/fan when transporting or when not in use.
18. Never operate the snowblower without good visibility and lighting.
19. Prolonged exposure to loud noise can cause impairment or loss of hearing. Wear a suitable hearing protective device such as earmuffs or earplugs to protect against objectionable or uncomfortable noises.
20. Never allow anyone near the work area.
21. Never allow anyone to operate the snowblower until they have read the manual completely and are thoroughly familiar with basic tractor and snowblower operation.
22. Make sure the tractor is counterweighted as recommended by your dealer. Weights provide the necessary balance to improve stability, traction and steering.
23. Always make sure all snowblower components are properly installed and securely fastened BEFORE operation.
24. Adjust housing height to clear gravel or crushed rocks surface.
25. Keep away from chute discharge. This chute has the capacity to throw debris at far distances.
26. Never direct chute discharge towards people or animals. A thrown debris can cause serious injury.

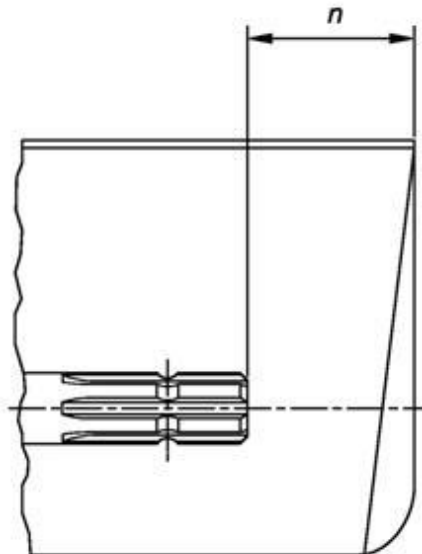
## SAFETY PRECAUTIONS- continued

### Stay Clear of Rotating Drivelines

1. Entanglement in rotating driveline can cause serious injury or death.
2. Keep tractor master shield and driveline shields in place at all times. Make sure rotating shields turn freely.
3. Wear close fitting clothing. Stop the engine and be sure that PTO driveline is stopped before making adjustments, connections, or cleaning out PTO driven equipment.
4. Do not install any adapter device between the tractor and the primary implement PTO drive shaft that will allow a 1000 rpm tractor shaft to power a 540 rpm implement at speeds higher than 540 rpm.
5. Do not install any adapter device that results in a portion of the rotating implement shaft, tractor shaft, or the adapter to be unguarded. The tractor master shield shall overlap the end of the splined shaft and the added adaptor device as outlined in the table.



PTO Type	Diameter	Splines	$n \pm 5 \text{ mm (0.20 in.)}$
1	35 mm (1.378 in.)	6	85 mm (3.35 in.)
2	35 mm (1.378 in.)	21	85 mm (3.35 in.)
3	45 mm (1.772 in.)	20	100 mm (4.00 in.)



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# SAFETY PRECAUTIONS- continued

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## **THE TRACTOR**

### **General Information**

1. Read the operator's manual carefully before using tractor. Lack of operating knowledge can lead to accidents.
2. Do not allow anyone but the operator to ride on the tractor. There is no safe place for extra riders

### **Operating the Tractor**

1. Never run the tractor engine in a closed building without adequate ventilation, as the exhaust fumes are very dangerous.
2. Never allow an open flame near the fuel tank or battery.
3. Make sure the shield is installed when using a PTO-driven equipment and always replace the shield if damaged.
4. Always bring the tractor to a complete stop, shut off the engine, lower the implement to the ground and remove the ignition key before leaving the tractor.
5. Never park the tractor on a steep slope.
6. Do not attempt to operate on steep slopes.
7. Use of tire chains for better traction and stability is recommended.
8. Always drive the tractor at speeds compatible with safety, especially when operating over rough ground, crossing ditches, or when turning.
9. Handle fuel with care, as it is highly flammable.
10. Use approved fuel container.
11. Never add fuel to a running engine or a hot engine.
12. Fill fuel tank outdoors with extreme care. Never fill fuel tank indoors. Replace fuel cap securely and wipe up spilled fuel.
13. Never allow anyone to operate the snowblower until they are thoroughly familiar with basic tractor and snowblower operation.

14. A minimum 20% of tractor and equipment weight must be on the tractor front wheels when attachments are in transport position. Without this weight, tractor could tip over, causing personal injury or death. The weight may be attained with a loader, front wheel weights, ballast in tires or front tractor weights. Weigh the tractor and equipment. Do not estimate.

15. Always make sure all snowblower components are properly installed and securely fastened BEFORE operation.

### **During Operation**

1. Do not allow anyone to ride on the tractor/snowblower at any time. There is no safe place for passengers on this equipment. The operator MUST sit in the tractor seat.
2. Eye and hearing protection is recommended when operating the snowblower.
3. Operate only during daylight hours, or when the area is well lit with bright artificial light.
4. Disengage the PTO (turn to "OFF"), place the transmission in neutral, set the parking brake, shut off the engine and remove the key, and make sure rotating components have stopped BEFORE leaving the operator's seat.
5. Inspect the snowblower after striking any foreign object to assure that all snowblower parts are safe and secure and not damaged.

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## **SAFETY PRECAUTIONS- continued**

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### **Roll-Over Protective Structure (ROPS)**

1. DO NOT weld, drill or alter the ROPS. Damaged ROPS must not be straightened or used. If damage does occur, consult your dealer.
2. If the ROPS is lowered or removed from the tractor for any reason, it must be erected and/or refitted immediately. Original bolts or equivalent replacements must be used and tightened to the correct torque.
3. Your dealer does not recommend usage of tractor with ROPS removed.
4. If a fold-down ROPS is used, the ROPS can be folded down for storage, but it must be pinned in the upright position prior to operation.
5. Seat belt usage: With ROPS installed on the tractor it is imperative that the seat belt be installed, used and correctly adjusted, at all times. DO NOT use a seat belt if operating without ROPS.

### **Additional Safety Equipment**

Keep a fire extinguisher and a first aid kit within reach.

### **TRANSPORT**

1. If the tractor/snowblower is to be driven on public roads, it must be equipped with an SMV (Slow Moving Vehicle) sign. Check local traffic codes that may apply to unit usage on public roads and highways in your area.
2. Be alert for all other traffic when driving the tractor/snowblower on public roads or highways.
3. Always disengage the snowblower before transport.

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# SAFETY PRECAUTIONS- continued

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## **MAINTENANCE**

### **ALWAYS USE GENUINE PARTS WHEN REPLACEMENT PARTS ARE REQUIRED**

1. Keep the tractor and snowblower properly maintained.
2. Park the tractor/snowblower on level ground, place the transmission in neutral, set the parking brake, disengage the PTO, lower the snowblower to the ground, place all control levers in neutral, shut off the engine and remove the ignition key and allow the rotating parts to stop BEFORE making any snowblower adjustments.
3. To avoid injury, do not adjust, unblock the driving system, or service the snowblower with the tractor engine running. Make sure rotating components have completely stopped BEFORE leaving the operator's seat.
4. Keep the tractor/snowblower clean. Snow, dirt or ice build-up can lead to malfunction or personal injury from thawing and refreezing in garage.
5. Always wear eye protection when cleaning or servicing the snowblower.
6. DO NOT service the tractor while the engine is running or hot, or if the unit is in motion. Always lower snowblower to the ground. If necessary to service snowblower in raised position, securely support with stands or suitable blocking before working underneath. Do not rely on hydraulically supported devices for your safety. They can settle suddenly, leak down, or be accidentally lowered.
7. Do not attempt to service machine, clear obstructions or unclog the snowblower with the engine running. Always shut off engine and allow all motion to cease.
8. The manufacturer will not claim responsibility for fitment of unapproved parts and/or accessories and any damages as a result of their use.
9. Make sure all shields and guards are securely in place following all service, cleaning, or repair work.
10. Do not modify or alter this snowblower or any of its components or operating functions. If you have questions concerning modifications, consult with your dealer.
11. Do not operate a snowblower that is defective or has missing parts. Make sure that all recommended maintenance procedures are completed before operating the snowblower.
12. Check all controls regularly and adjust where necessary. Make sure that the brakes are evenly adjusted.
13. Periodically check all nuts and bolts for tightness, especially wheel hub and rim nuts.
14. To avoid serious personal injury: Escaping hydraulic/diesel fluid under pressure can penetrate the skin causing serious injury. Do not use your hands to check for leaks. Use a piece of cardboard or paper to search for leaks. If you are injured by escaping high pressure fluid, see a medical doctor at once.
15. Stop engine and relieve pressure before connecting or disconnecting hydraulic hoses. Tighten all connections before starting engine or pressurizing hoses.

## **STORAGE**

1. Before storing the snowblower, certain precautions should be taken to protect it from deterioration.
2. Clean the snowblower thoroughly.
3. Make all the necessary repairs.
4. Replace all Safety Signs that are damaged, lost, or otherwise become illegible. If a part to be replaced has a sign on it, obtain a new safety sign from your dealer and install it in the same place as on the removed part.
5. Repaint all parts from which paint has worn or peeled.
6. Lubricate the snowblower as instructed under "Lubrication" section.
7. When the snowblower is dry, oil all moving parts. Apply oil liberally to all surfaces to protect against rust.
8. Attach driveline shield safety chain around driveline by passing it over the upper hitch.
9. Store in a dry place.

# DECALS

Replace Immediately If Damaged.

## ⚠ DANGER



Avoid injury from rotating gears:  
 • Keep hands and clothing away.  
 • Stop engine and remove ignition key before coming near rotating gears.  
 • Do not attempt to install or remove rotating gears without reading operator's manual.

Évitez les blessures par les engrainages:  
 • Gardez mains et vêtements éloignés.  
 • Arrêtez le moteur et enlevez la clé de contact avant de vous approcher des engrainages.  
 • Ne tentez pas d'installer ou d'enlever les engrainages sans lire le manuel d'opérateur.

2500833

## ⚠ WARNING

Thrown Objects Hazard  
 • Keep hands, feet and face away from opening.



## ⚠ ATTENTION

Risque De Projection D'objets  
 • Garder les mains, les pieds et le visage à l'écart de l'ouverture.

2500784

## ⚠ MISE EN GARDE

NÉGLIGER DE SUIVRE LES PROCÉDURES SÉCURITAIRES D'UTILISATION PEUT ENTRAÎNER DES BLESSURES.  
 • POUR UNE UTILISATION SÉCURITAIRE, SUIVRE TOUTES LES INSTRUCTIONS D'UTILISATION ET PRÉCAUTIONS SÉCURITAIRES DANS LE MANUEL DE L'OPÉRATEUR.  
 • PORTER DES LUNETTES DE SÉCURITÉ EN TOUT TEMPS.  
 • GARDER MAINS, PIEDS ET VÊTEMENTS ÉLOIGNÉS DES PIÈCES MOTRICES.  
 • ARRÊTER LE MOTEUR AVANT DE QUITTER LA POSITION DE L'OPÉRATEUR.  
 • ATTENDRE QUE TOUTS LES MOUVEMENTS SOIENT ARRÊTÉS AVANT D'AJUSTER, LUBRIFIER, NETTOYER OU DÉBLOQUER LA MACHINE.  
 • GARDER L'ENDROIT D'UTILISATION DÉGAGÉ DE TOUTES PERSONNES ET ANIMAUX.  
 • GARDER TOUS LES ÉCRANS PROTECTEURS EN PLACE.  
 • JAMAIS DIRIGER L'ÉVACUATION VERS DES PIÉTONS, BÂTIMENTS, AUTOMOBILES, ETC.  
 • TOUJOURS UTILISER UN MASQUE À POUSSIÈRE DANS UN ENVIRONNEMENT POUSSIÉREUX.  
 • GARDER TOUTES LES MATIÈRES PLASTIQUES ÉLOIGNÉES DE LA CHALEUR INTENSE ET DES FLAMMES.  
 • NE JAMAIS PERMETTRE DE PASSAGERS SUR CETTE MACHINE.

660989

## ⚠ DANGER



To Avoid Serious Injury:  
 • Keep hands out of discharge chute while engine is running.  
 • Shut off engine before unclogging discharge chute.

Pour Éviter Des Blessures Graves:  
 • Garder les mains éloignées de la chute lorsque le moteur est en marche.  
 • Arrêter le moteur avant de débloquer la chute.

2500782

## ⚠ WARNING

FAILURE TO FOLLOW SAFE OPERATING PROCEDURES MAY RESULT IN INJURY.  
 • FOR SAFE OPERATION FOLLOW ALL OPERATING INSTRUCTIONS AND SAFETY PRECAUTIONS IN OPERATOR'S MANUAL.  
 • EYE PROTECTION MUST BE WORN AT ALL TIMES.  
 • KEEP HANDS, FEET AND CLOTHING AWAY FROM POWER DRIVEN PARTS.  
 • STOP ENGINE BEFORE LEAVING OPERATOR POSITION.  
 • WAIT FOR ALL MOVEMENTS TO STOP BEFORE STARTING TO ADJUST, LUBRICATE, CLEAN OR UNLOCK THE MACHINE.  
 • KEEP THE AREA OF OPERATION CLEAR OF ALL PERSONS AND ANIMALS.  
 • KEEP ALL GUARDS AND SHIELDS IN PLACE. NEVER DIRECT DISCHARGE TOWARD BYSTANDERS, BUILDINGS, CARS ETC.  
 • ALWAYS USE A DUST MASK WHEN WORKING IN DUSTY CONDITIONS.  
 • KEEP PLASTIC MATERIALS AWAY FROM INTENSE HEAT AND OPEN FLAME.  
 • NEVER ALLOW PASSENGERS ON THE ATTACHMENT.

660988



664391

## ⚠ DANGER

664383



2500316

IMPORTANT  
 Before using:  
 - Oil level must be checked  
 - Fill with SAE 80W90, "AGMA 5 EP" extreme pressure oil or equivalent  
 - Read instructions manual

IMPORTANT  
 Avant usage:  
 - Vérifier le niveau d'huile  
 - Remplir avec de l'huile SAE 80W90, "AGMA 5EP" pression extreme ou equivalent  
 - Lire manuel d'instructions

655834

## ⚠ DANGER

ROTATING DRIVELINE CONTACT CAN CAUSE DEATH KEEP AWAY!  
 DO NOT OPERATE WITHOUT ALL DRIVELINE, TRACTOR AND EQUIPMENT SHIELDS IN PLACE. DRIVELINE SHIELDS MUST BE ATTACHED AT BOTH ENDS. DRIVELINE SHIELDS THAT TURN FREELY ON DRIVELINE.

ARBRE DE TRANSMISSION  
 TOUT CONTACT PEUT CAUSER LA MORT. TENIR LES VÊTEMENTS ET PERSONNES À L'ÉCART.  
 NE PAS ACTIONNER SANS LES ENVELOPPES PROTECTRICES DE L'ARBRE DE TRANSMISSION OU DU TRACTEUR ET DE LA MACHINE. TOUS SÉCURITAIRES LES ENVELOPPES PROTECTRICES DOIVENT ÊTRE SERRÉES À CHAQUE BOUT DE L'ARBRE DE TRANSMISSION. TOUS SÉCURITAIRES LES ENVELOPPES PROTECTRICES DOIVENT ÊTRE LIBREMENT SUR L'ARBRE DE TRANSMISSION.

16h 8h 16h 8h 16h

MADE IN ITALY

2500813

## ⚠ DANGER

ROTATING DRIVELINE CONTACT CAN CAUSE DEATH KEEP PEOPLE AND CLOTHING WELL CLEAR  
 DO NOT OPERATE WITHOUT ALL DRIVELINE, TRACTOR AND EQUIPMENT SHIELDS IN PLACE  
 DRIVELINES SECURELY ATTACHED AT BOTH ENDS  
 DRIVELINE SHIELDS THAT TURN FREELY ON DRIVELINE

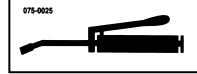
TRANSMISSION ROTATIVE À CARDAN  
 TOUT CONTACT PEUT CAUSER LA MORT. TENIR LES VÊTEMENTS ET PERSONNES À L'ÉCART.  
 NE PAS OPÉRER SANS QUE TOUS LES PROTECTEURS DU TRACTEUR, DE L'ÉQUIPEMENT ET DE L'ARBRE À CARDAN SOIENT EN PLACE. L'ARBRE À CARDAN FIXE SOLIDEMENT À CHAQUE BOUT QUE LES PROTECTEURS TOURNENT LIBREMENT SUR L'ARBRE À CARDAN.

2500792

## ⚠ DANGER

AVOID INJURY FROM ROTATING AUGER KEEP HANDS, FEET AND CLOTHING AWAY  
 POUR ÉVITER DES BLESSURES GRAVES: GARDER LES MAINS, LES PIEDS ET LES VÊTEMENTS ÉLOIGNÉS DES VIS SANS FIN

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SA74-L: 2500779  
 SA80-L: 2500780

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# ASSEMBLY

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## **SNOWBLOWER ASSEMBLY**

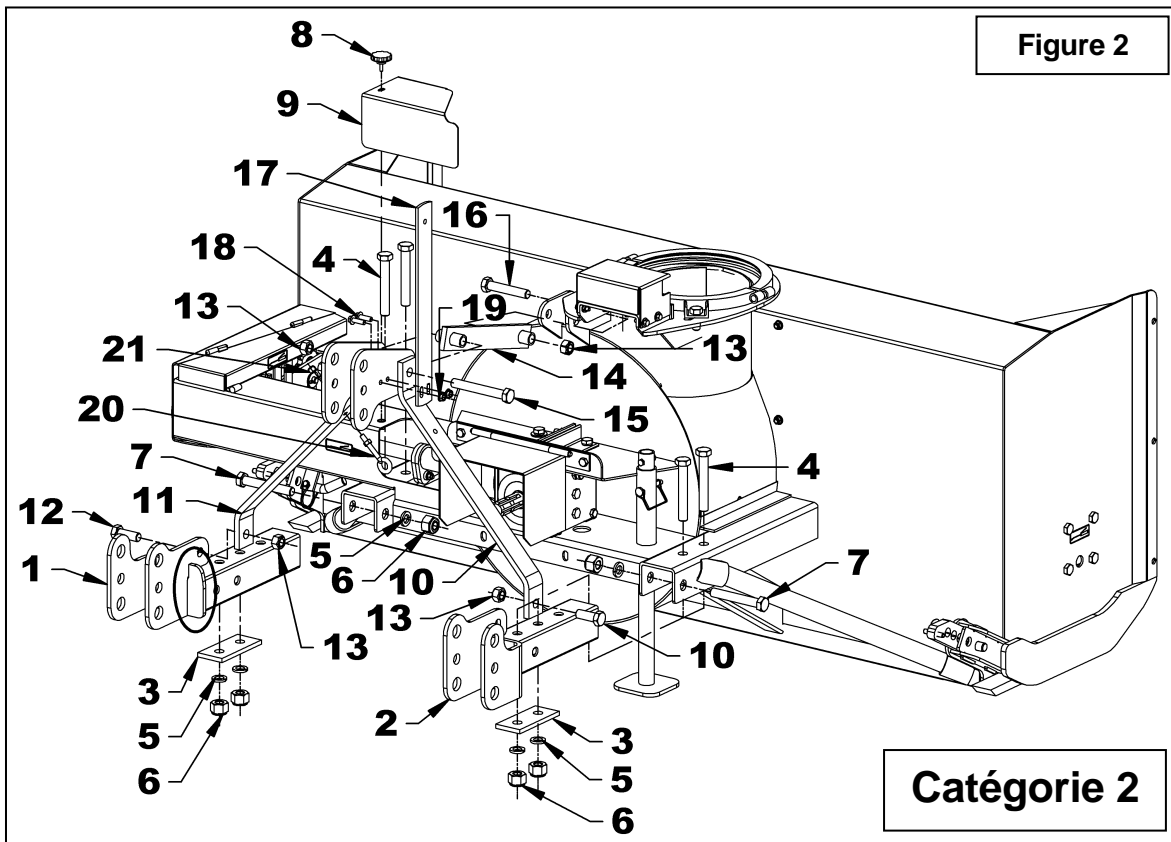
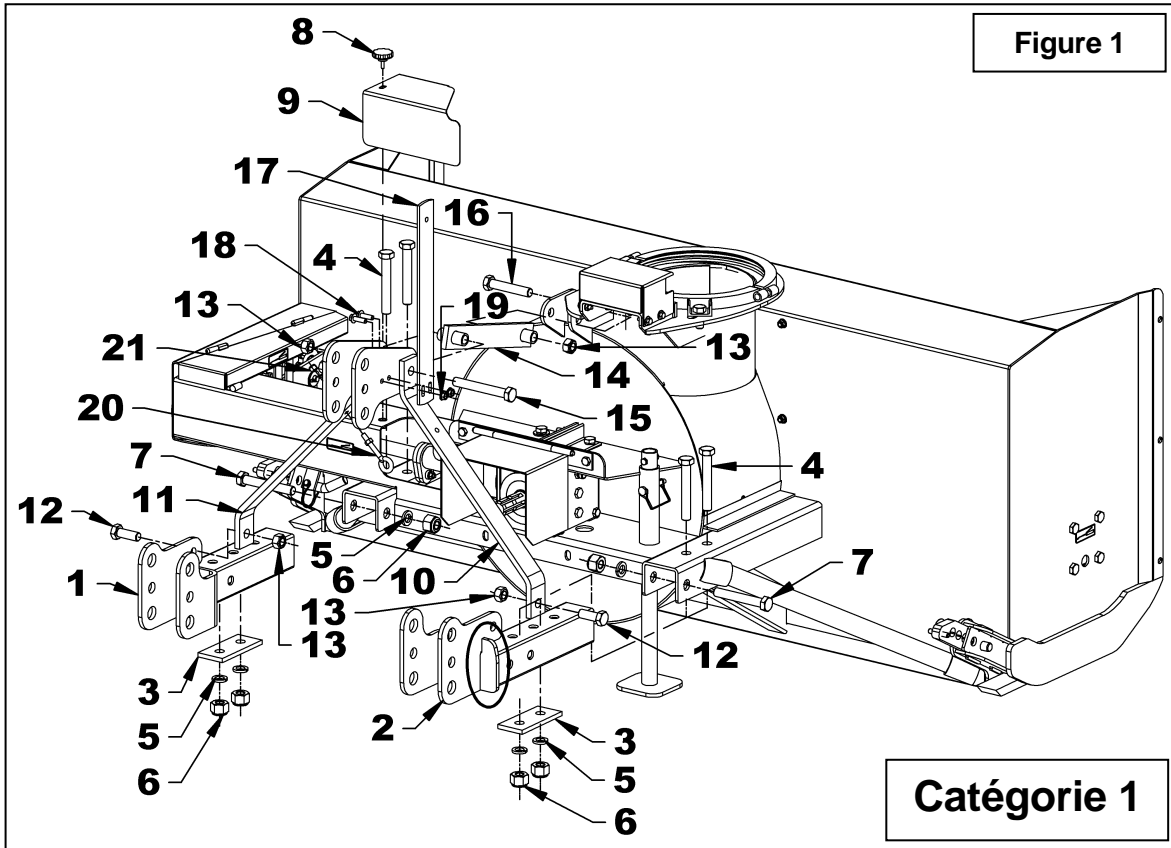
The snowblower is assembled at the factory; however, certain components must be assembled. Use the present manual and lay out all parts for assembly. Separate bolts and nuts into various sizes. After assembly, torque all the bolts according to the Torque Specification Table enclosed at the end of the manual.

### **Installation of the Three Point Hitch** ***(Figures 1-2)***

**NOTE:** Pay particular attention to the position of the lower hitches. The overhang of the bent section must be **on the outside for Cat. 1** and **on the inside for Cat. 2** as illustrated.

1. Remove the knob (item 8) and the rear guard (item 9).
2. Attach the lower hitches (items 1-2) to the snowblower with two 3/4"NC x 5" hex. bolts (item 7), 3/4" lockwashers and 3/4" nylon insert nuts (items 5-6). Place the two reinforcement plates (item 3) under the lower hitches and secure with four 3/4"NC x 5" bolts (item 4), two 3/4"NC x 5 1/2" bolts (item 3), 3/4" lockwashers and 3/4" nylon insert locknuts (items 5-6).
3. Attach the hitches (items 10-11) to the lower hitches (items 1-2) as illustrated with two 3/4"NC x 2" bolts (item 12) and 3/4" Stover nuts (item 13).
4. Fasten each hitch (items 10-11) to the upper hitch (item 14) with a 3/4"NC x 5 1/2" bolt and a 3/4" Stover nut (item 13). Attach the upper hitch (item 14) to the snowblower with a 3/4"NC x 4" bolt (item 16) and a 3/4" Stover nut (item 13).
5. Attach the hose support (item 17) to the upper hitch (item 10) in the position shown with two 3/8" NC x 1 1/4" serrated flange bolts and two 3/8" serrated flange nuts (items 24-25).
6. Reinstall the rear guard (item 9) with the knob (item 8).
7. Install the eyebolt (item 20) in the upper hole of the left or right side of the three point hitch by screwing the eyebolt nut to the top and locking eyebolt in place with a 3/8" serrated flange nut (item 21).
8. Tighten all bolts according to the "***Torque Specification Table***" at the end of the manual.

# ASSEMBLY



# ASSEMBLY

## Installation of the Chute (BER0084) and the Hydraulic Rotation (Figures 3-4-5-6-7-8)

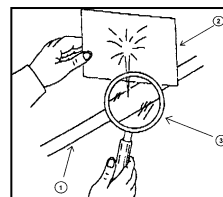
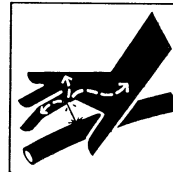
1. **Figures 3:** Remove the retaining plate (item 1) by removing the two 5/8" x 1 1/2 bolts (item 2) and 5/8" serrated flange nuts (item 3).
2. **Figures 3:** Remove the rotation ring (item 4) and the gear shield (item 5) by removing the four 5/16" x 1" serrated flange nuts (item 6) and the 5/16" serrated flange nuts (item 7).
3. **Figure 4:** Take off the motor gear (item 1) by removing the bolt, the lockwasher and the flat washer (items 2-3-4) and the two flat washers 12mm on the motor shaft.
4. **Figure 4:** Remove the four bolts, lockwashers and flat washers (items 5-6-7) the remover the hydraulic motor (item 8) making sure the key (item 9) remains in the motor shaft.
5. **Figure 4:** Remove the anchoring plate (item 10) and the anchoring flat bar (item 11).



**CAUTION**

**To avoid serious personal injury. Escaping hydraulic/ diesel fluid under pressure can penetrate the skin causing serious injury.**

- Do not use your hands to check for leaks. Use a piece of cardboard or paper to search for leaks.



1. Hydraulic hose
2. Cardboard
3. Magnifying glass

- Stop engine and relieve pressure before connecting or disconnecting lines.
- Tighten all connections before starting engine or pressurizing lines.

If any fluid is injected into the skin, obtain medical attention immediately or gangrene may result

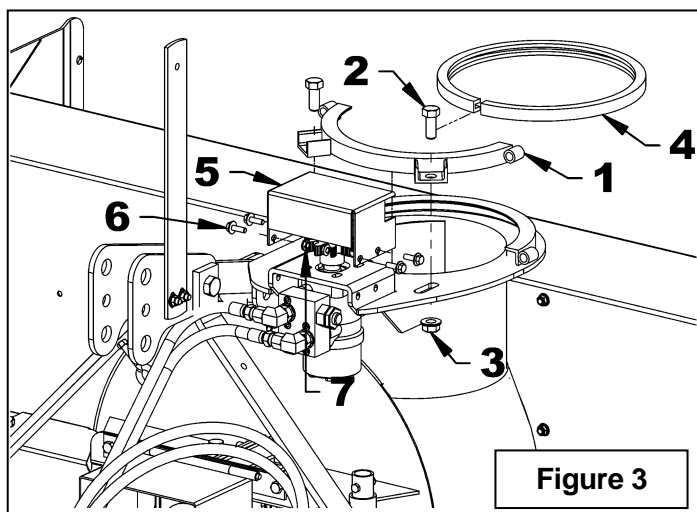


Figure 3

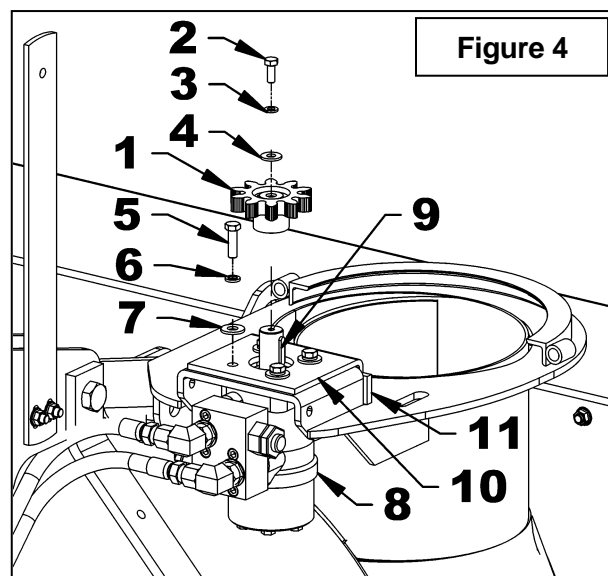
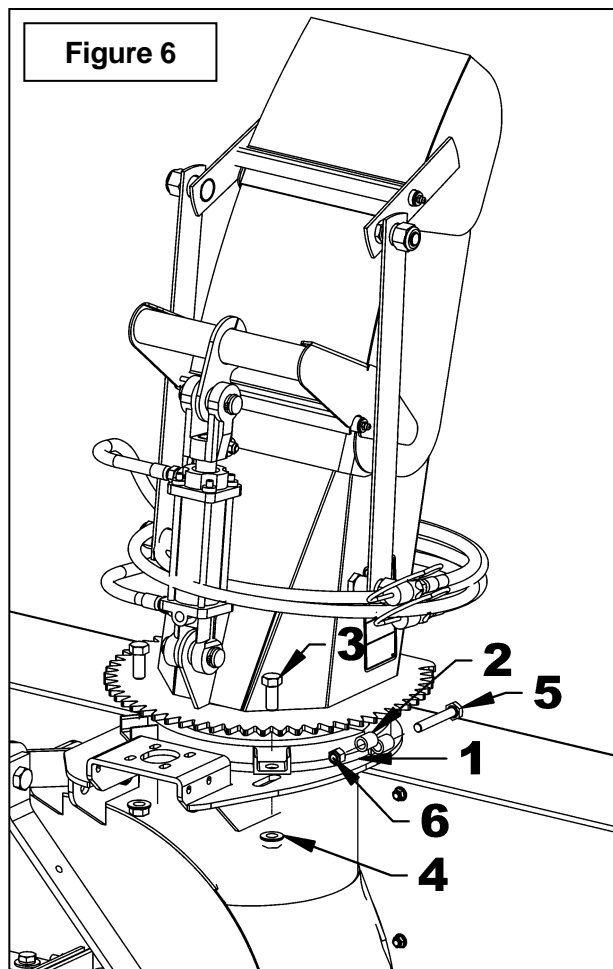
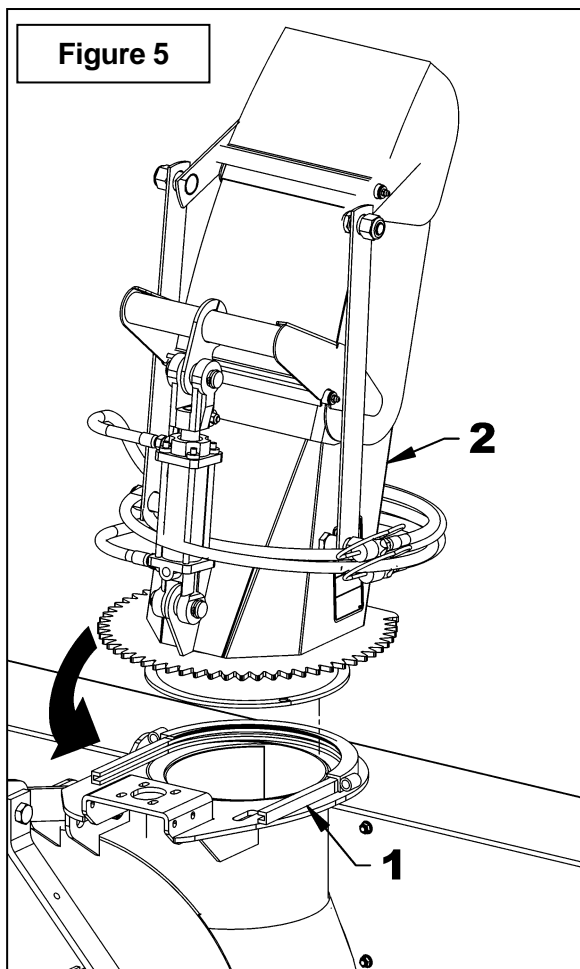


Figure 4

# ASSEMBLY

6. **Figure 5:** Insert the rotation bushing (item 1) in the snowblower's welded retaining plate. Place the chute (item 2) on the plate of the snowblower head and push the chute towards the front to insert it in the rotation bushing.
7. **Figure 6:** Install the retaining plate (item 2) on the snowblower by bending each bushing end (item 1) inside the retaining plate. Align the vertical holes of the retaining plate (item 2) with the oblong holes of the snowblower. Secure in place with the two 5/8" x 1 1/2" bolts (item 3) and 5/8" serrated flange nuts (item 4) previously removed. Do not tighten.
8. **Figure 6:** Insert two 1/2" x 3 1/4" bolts (item 5) to join together the two retaining plates. Bring the two retaining plates closer. When enough threads of the 1/2" x 3 1/4" bolts (item 5) exceed the holes, screw in the 5/8" x 1 1/2" bolts (item 3) slightly. When the bolt ends (item 5) exceed sufficiently, secure with two 1/2" nylon insert nuts (item 6) until the two retaining plates are approximately 1/4" apart.
9. **Figure 6:** Tighten the 1/2" x 3 1/4" bolts (item 5) to reduce the gap between the retaining plates until chute turns with a slight resistance.
10. **Figure 6:** Tighten the two 5/8" x 1 1/2" bolts (item 3) according to the "**Torque Specification Table**" at the end of the manual.



# ASSEMBLY

11. **Figure 7:** Install the motor (item 1) placing the anchor plate on top (item 2) as shown on figure. Attach with four 3/8"NC x 1 1/4" (item 3) hex. bolts, lockwashers and flat washers (items 4-5). Tighten manually.

12. **Figure 7:** Grease the inside of the motor gear (item 6) and install with the key, 1/4"NC x 1"lg bolt (item 7), 1/4" lockwasher and 1/4" flat washer (items 8-9) and the two 12mm flat washers (item 19). Tighten according to the "**Torque Specification Table**" at the end of the manual.

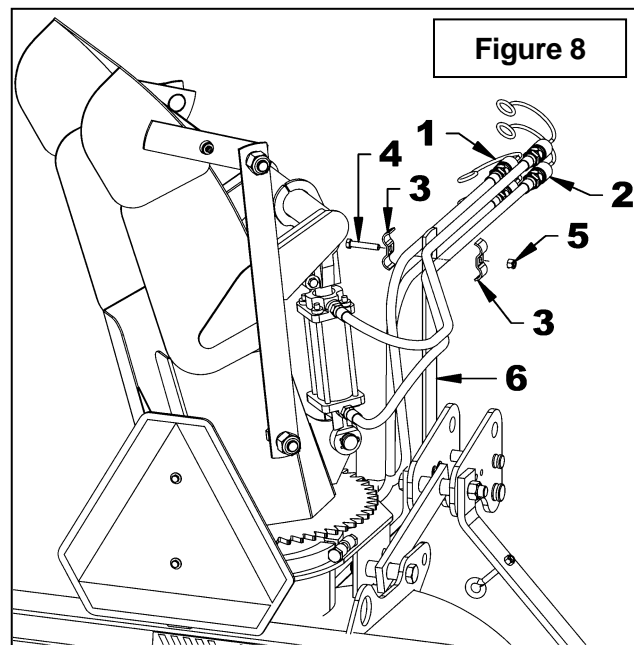
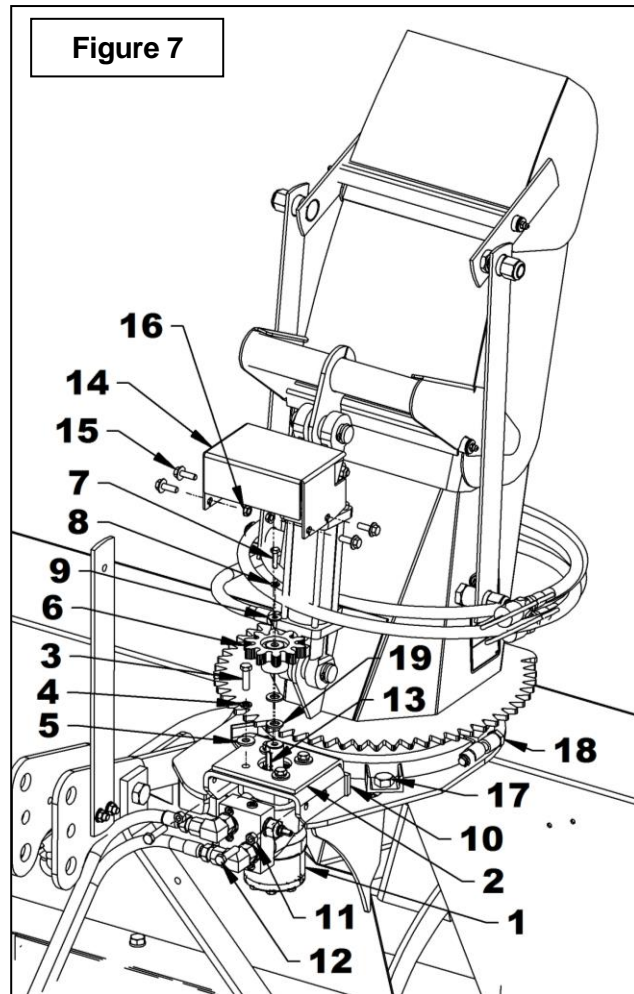
13. **Figure 7:** Insert the anchoring flat bar (item 10) between the anchor plate (item 2) and the motor support as shown on figure. Screw the 3/8"NC nuts (item 11) at maximum on the two 3/8"NC x 1 1/2" lg bolts (item 12). Install those two bolts (item 12) by screwing them in the anchoring flat bar (item 10).

14. **Figure 7:** Adjust the distance between the chute gear and the motor gear according to the following step:

- A. Slightly unscrew the two bolts (item 17) that hold the retaining plate.
- B. Screw the two nuts (item 18) simultaneously until the distance between the retaining plates and the chute base is leveled.
- C. Retighten the bolts (item 17) according to the "**Torque Specification Table**".
- D. Adjust the gears to a distance between 1/32" and 1/16" by screwing the two bolts (item 12). Secure with the nuts (item 11) moving them against the anchoring flat bar (item 10). Tighten the four bolts (item 3) at 30 lbs-ft (41 N-M).
- E. Run a test at low speed. If the gears have an irregular sound while testing, it means the adjustment is incorrect. Bring parts closer to each other until the sound becomes regular and even.

15. **Figure 7:** Reinstall the gear and the cover (item 13) with four 5/16" x 1" bolts (item 14), 3/8" flat washers (item 15) on the outside and 5/16" serrated flange nuts (item 16) on the inside. Tighten according to the "**Torque Specification Table**".

16. **Figure 8:** Attach the motor and cylinder hoses (items 1-2) on each side of the hose support (item 6) with two hose clamps (item 3), a 3/8"NC x 2" hex. bolt (item 4) and a 3/8"NC nylon insert nut (item 5).



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# ASSEMBLY

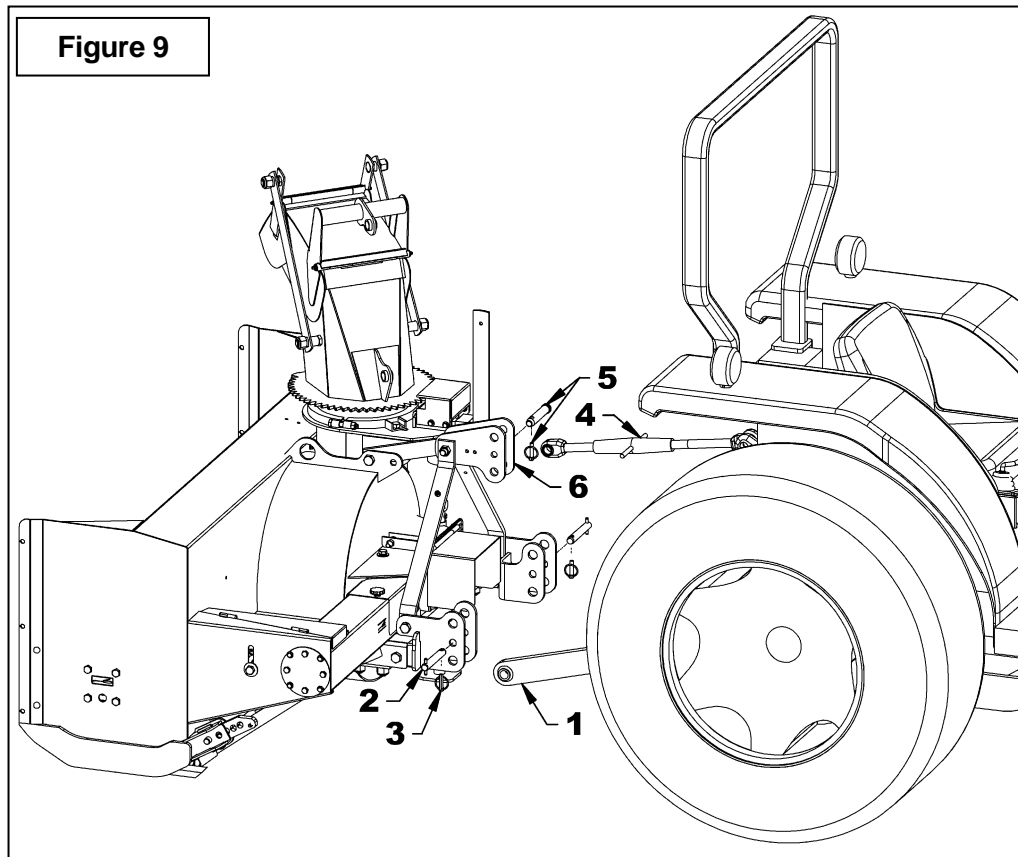
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## ***Installation of the Snowblower with a Three Point Hitch*** ***(Figures 9-10)***

### **CATEGORIE 1** ***(Figure 9)***

1. Attach the lower hitches (item 1) by inserting the Cat. 1 pins (item 2) in the middle holes of the lower hitches as shown and secure with the linchpins (item 3).
2. Attach the upper link (item 4) in the middle holes of the upper hitch plates (item 6) with the tractor pin and linchpin (item 5 – not included).
3. Level the snowblower with the upper link (item 4) so that it runs parallel to the ground.
4. Set the tractor anti-sway turnbuckles so the snowblower does not sway. Be sure the turnbuckles clear the tractor tires.

**IMPORTANT:** Before connecting the snowblower driveline to the tractor drive shaft, make sure the driveline is not too long in raised, lowered or middle position. If the driveline is too long it must be shortened, to avoid damaged to the tractor. See pages 20 to 22 for instructions.



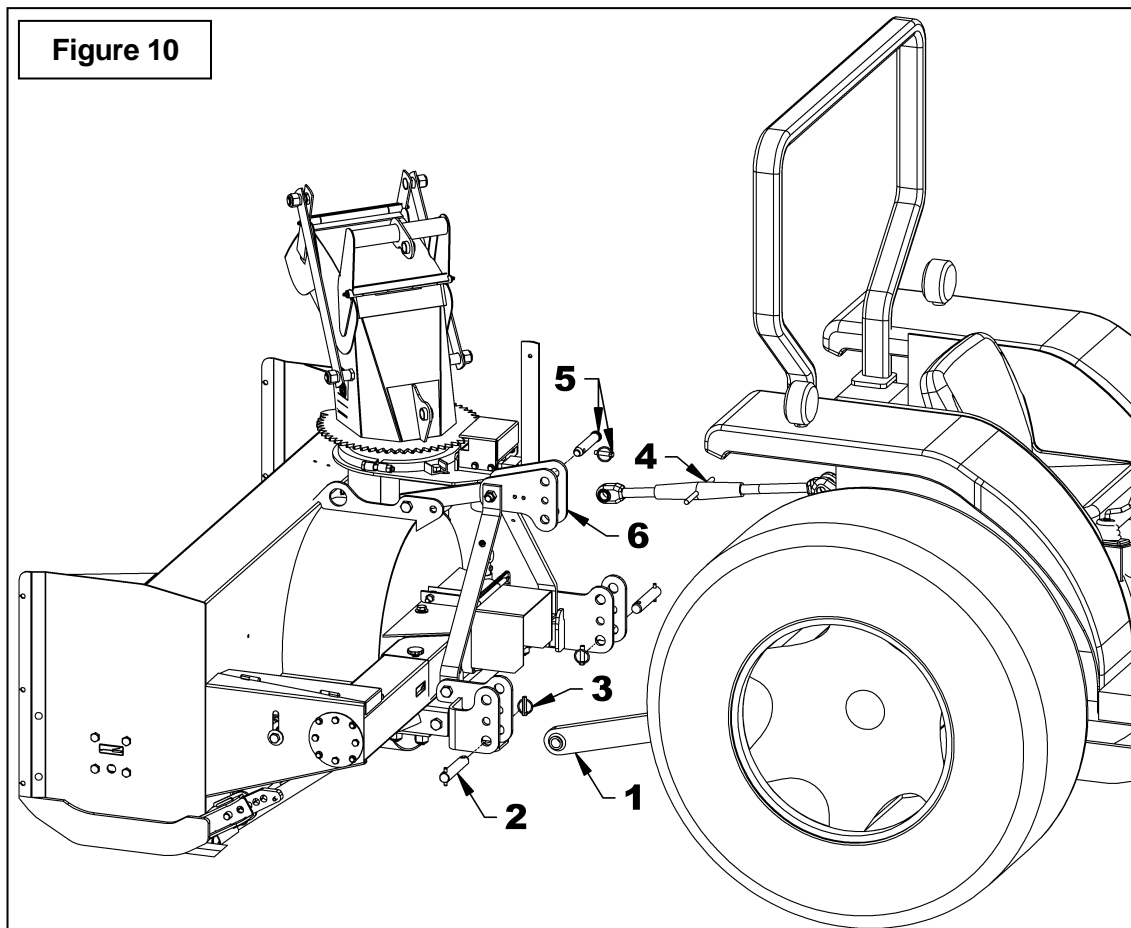
# ASSEMBLY

## CATEGORY 2

(Figure 10)

1. Attach the lower hitches (item 1) by inserting the Cat. 2 pins (item 2) in the lower holes of the lower hitches as shown and secure with the linchpins (item 3).
2. Attach the upper link (item 4) between the upper hitch plates (item 6) with the tractor pin and linchpin (item 5 – not included).
3. Level the snowblower with the upper link (item 4) so that it runs parallel to the ground.
4. Set the tractor anti-sway turnbuckles so the snowblower does not sway. Be sure the turnbuckles clear the tractor tires.

**IMPORTANT:** Before connecting the snowblower driveline to the tractor drive shaft, make sure the driveline is not too long in raised, lowered or middle position. If the driveline is too long it must be shortened, to avoid damaged to the tractor. See pages 20 to 22 for instructions.



# ASSEMBLY

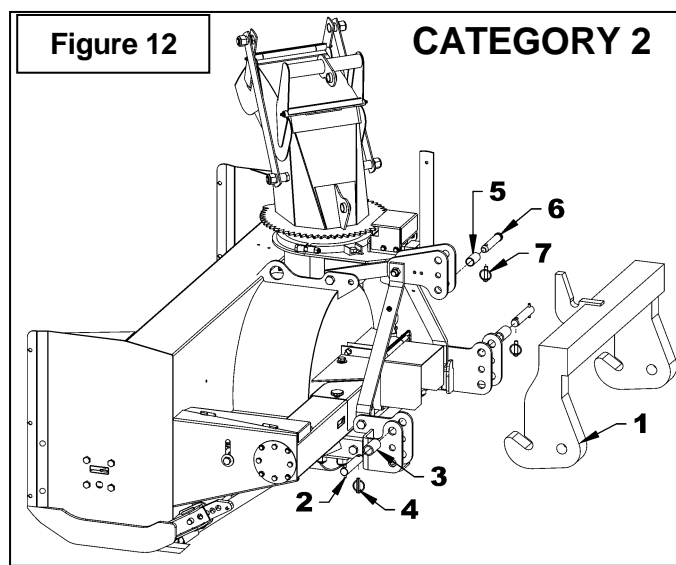
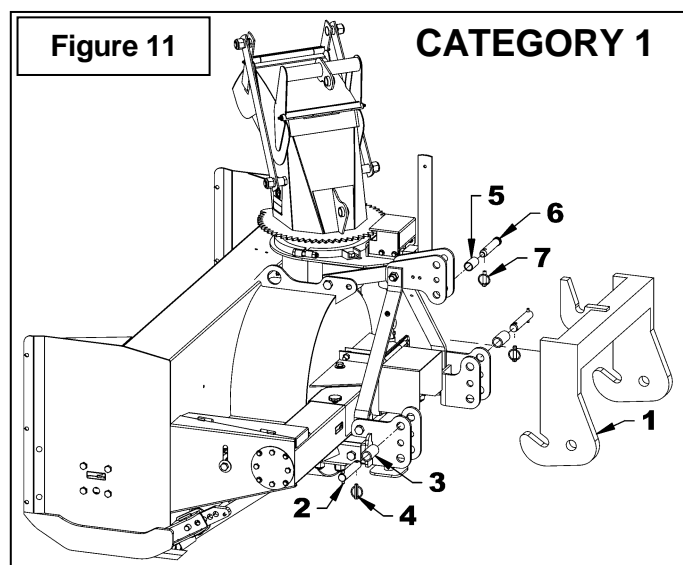
## **Installation of the Snowblower with a Quick Hitch** **(Figures 11-12)**

**NOTE:** Make sure the lower hitches are in the right position according to the category. The overhang of the bent section must be **on the outside for Cat. 1** and **on the inside for Cat. 2** as illustrated

1. Place two  $\text{\O}1\ 1/2"$  ext. bushings (item 3, not supplied) between the two upper holes of the lower hitches, insert the  $\text{\O}1\ 1/8"$  x  $6\ 1/4"$  lg cat. 2 pins (item 2) and lock in place with  $7/16"$  linchpins (items 4).
2. Insert a  $\text{\O}1\ 1/4"$  ext. bushing (item 5, not supplied) between the lower holes of the upper plates and lock in place with  $\text{\O}3/4"$  x  $5\ 7/16"$  cat. 1 pin and  $7/16"$  linchpin (items 6-7, not supplied)
3. Unlock the quick hitch lower locks (item 1).

4. Lower the quick hitch as much as possible, back up the tractor while aligning the lower and upper quick hitch sockets with the pins of the three point hitch.
5. Slowly raise the tractor hitch until the snowblower is securely settled on the quick hitch (item 1).
6. Lock the quick hitch lower locks (item 1).

**IMPORTANT:** Before connecting the snowblower driveline to the tractor drive shaft, make sure the driveline is not too long in raised, lowered or middle position. If the driveline is too long it must be shortened, to avoid damaged to the tractor. See procedure on pages 20 to 22.



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# ASSEMBLY

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## Preparation of the Driveline

### **IMPORTANT:**

A proper initial installation will give you years of satisfactory service on your equipment. Please read carefully following instructions that have been specially included to help you and ensure you are satisfied with your purchase.

**WARNING: Unfortunately, snowblowers will be faced with forgotten or hidden objects under the snow, such as: chain, tires, stones, pieces of wood, etc. In spite of all our efforts, machines are not built to resist all those conditions.**

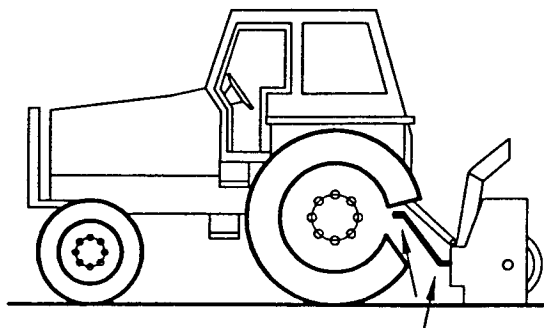
## Recommendation for Driveline Angles

**IMPORTANT:** To obtain the proper universal joint angles, it is recommended to adjust the three point hitch at the furthest point from the tractor recommended by the manufacturer

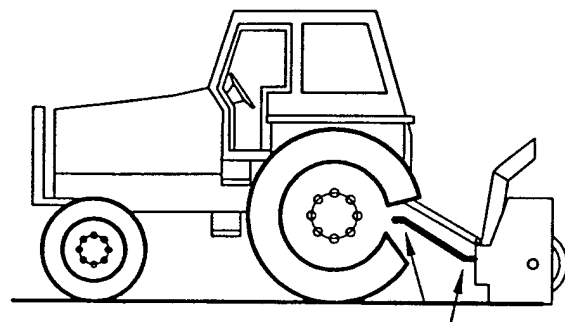
### **Danger: Tractors Too Big**

It is dangerous to use a tractor that is too big and powerful. The tractor will always be able to overload the blower, even if the machine is already at maximum capacity. Furthermore, tractors being very high, the driveline angles will be excessive which means the universal joints will be very vulnerable and the life of the driveline will be dramatically reduced.

The universal joint angle is directly related with the life of driveline. In order to reduce the angle, it is necessary to increase the distance between the snowblower and the tractor.

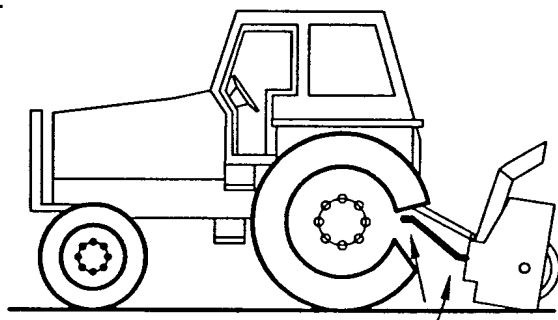


**Angles of Driveline Joints Too Large**  
**Avoid**

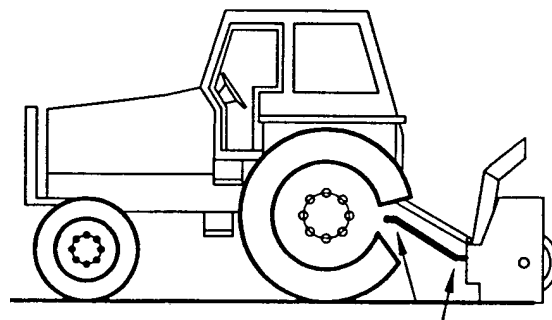


**Reasonable Angles of Driveline Joints**  
**Acceptable**

# ASSEMBLY



**Unequal Angles at Driveline Joints**  
**Avoid**



**Equal Angles at Driveline Joints**  
**Recommended**

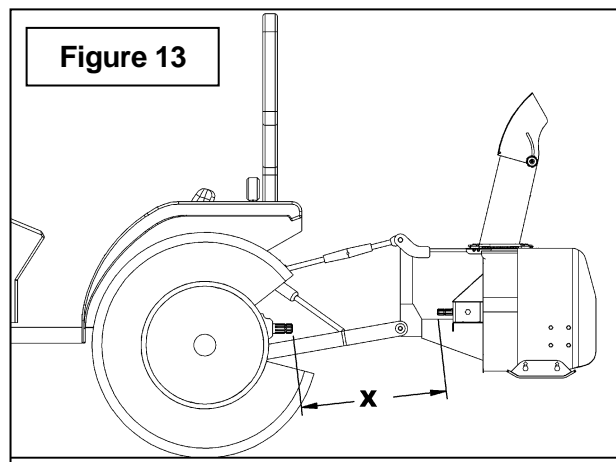
## **Angles at Each End of Driveline**

A popular habit is to change the snowblower angle in order to obtain a better scraping effect. This practice can become harmful to the driveline since the angle at each end is unequal. This results in a fan speed variation as well as a drastic increase of load on cross and bearings. To be avoided: It is recommended to always keep tractor driveline and snowblower input shaft parallel.

## **Determining Driveline Length**

**IMPORTANT:** Before using the equipment, make sure the driveline is not too long. At working position, the two half drivelines must intersect each other sufficiently to insure maximum efficiency but there must not be any interference.

1. To determine the "L" length for your tractor model first find the "X" (figure 13) factor by measuring the horizontal distance between the end of the tractor's drive shaft and the end of the snowblower's driven shaft when the snowblower is in transport position as shown on **Figure 11**.
2. Choose in the table below the "Y" factor according to the tractor category and deduct that number from "X" (figure 13) to determine "L" (figure 14) which is the center-to-center length between the universal joints.



<b>L = X - Y</b>	
<b>3 PTS HITCH CATEGORY</b>	<b>Y</b>
<b>Cat. 1</b>	<b>4 1/2"</b>
<b>Cat. 2</b>	<b>5 1/2"</b>

# ASSEMBLY

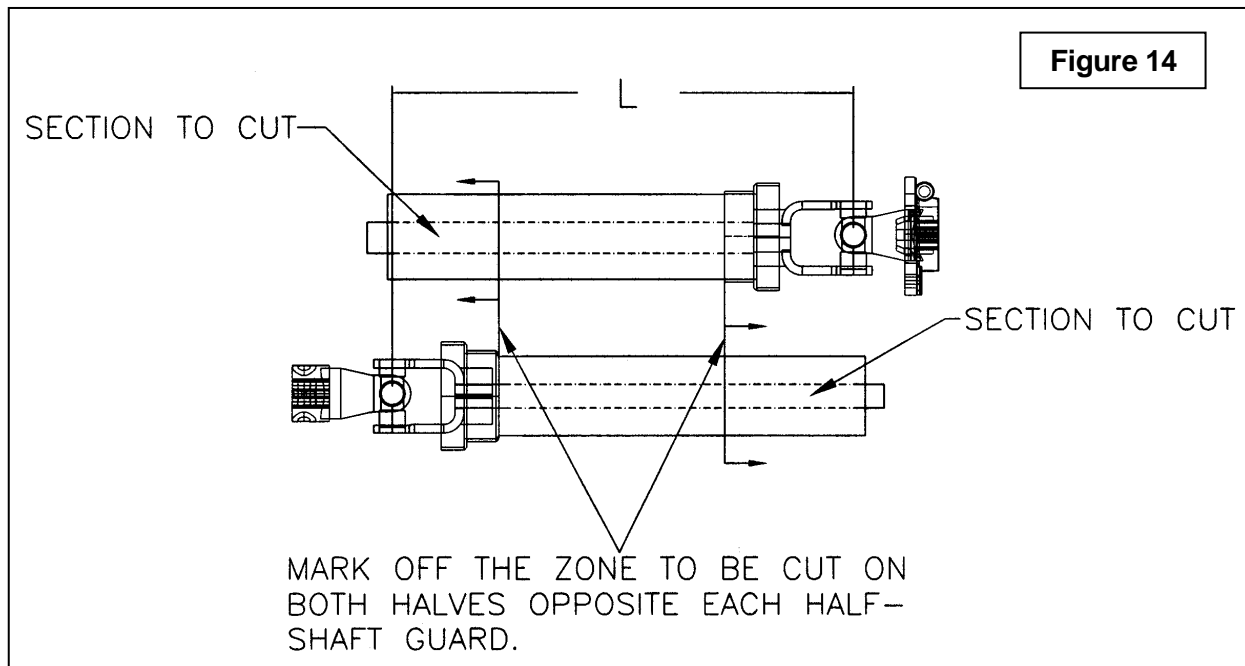
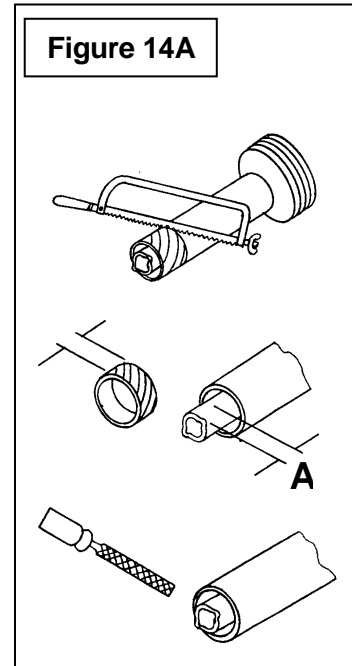
**NOTE:** Before cutting, make sure the two shafts intersect by at least 7 3/4" when in working position that is when the snowblower rests on the ground.

3. **Figure 14:** Hold the two half-shaft side by side and locate the "L" length between the two center-to-center half-shaft universal joints. Mark off the zone to be cut on both halves opposite each half-shaft guard as shown on figure 14.
4. **Figure 14A:** Cut off inner and outer guard tubes as well as the inner and outer telescopic sections.
5. **Figure 14A:** Cut the guard a second time leaving the same distance between the end of the guard and the end of the shaft as existed before. To obtain the proper distance "A" shown on figure 14A, cut the guard according to the following table:

DISTANCE A	
Male PTO	Female PTO
2"	1 1/2"

6. **Figure 14A:** File down tubes and remove chips.
7. Apply grease to inside of outer telescopic section.

**IMPORTANT:** Work with fully guarded shafts only!



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# ASSEMBLY

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## Installation of the Driveline

(Figure 15)

1. Raise the driveline shield (item 1).
2. Remove the paint from the gearbox shaft (item 3).
3. Grease the sliding sections of the driveline as well as the yoke.
4. Remove the two bolts (item 4) and the two nuts (item 5) from the yoke (item 3) and connect the driveline to the snowblower. Make sure the driveline is secure on the shaft by reinstalling the bolts and nuts (items 4-5) in the order shown and tighten according to the **Torque Specification Table** at the end of the manual.
5. Lower the driveline shield (item 1).
6. Attach the driveline chain to the eyebolt
7. Before operating the snowblower, raise the parking stand from the ground.

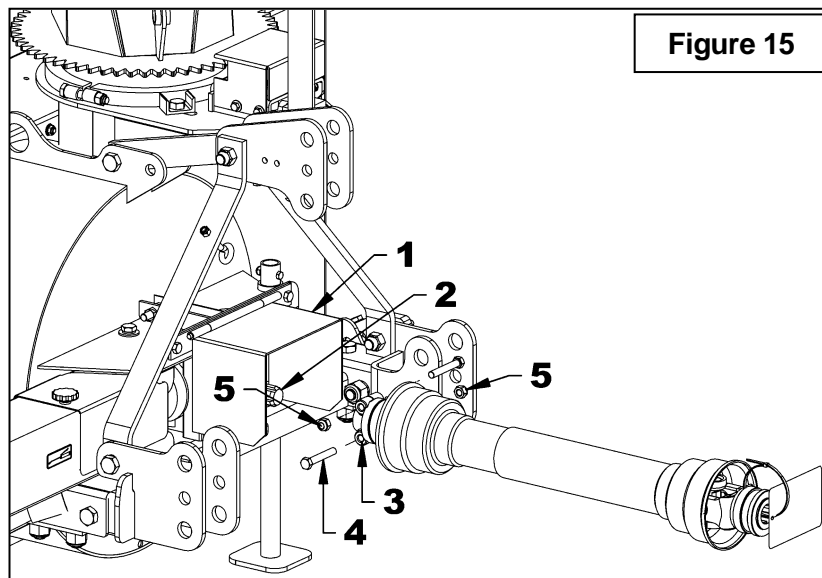
**NOTE:** Depending on tractor used, it may be necessary to install front tractor weights to maintain front-end stability.

**IMPORTANT:** To avoid damage to the snowblower, retorque all bolts after the first 10 hours of operation.

## Removing Snowblower from Tractor

Find a level surface. Lower the parking stand. Remove the driveline from the tractor PTO. Detach the top link. Detach the right lower link then detach the left lower link.

**NOTE:** We recommend using the driveline chain when storing the snowblower.



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# OPERATION

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## GENERAL PREPARATION

1. Read the operator's manual carefully before using the tractor and snowblower. Be thoroughly familiar with the controls and proper use of the equipment. Know how to stop the unit and disengage the controls quickly.
2. Wear adequate winter outer garments while operating equipment.
3. Make sure the snowblower is clear of snow before engaging the driveline.
4. Make sure the auger and fan operate freely.
5. Check the oil level in the worm gear box and if necessary, add SAE 80W90 gear oil, AGMA 5EP oil or equivalent.
6. Check the two shear bolts, one on the drive shaft and one on the PTO shaft for proper tightness.
7. Adjust so that the snowblower skid shoes run level.

## OPERATING CONTROLS

### Raising and Lowering Snowblower

Move the three point lever down or forward to lower, and up or rearward to raise.

### Work and Travel Speed

Working ground speed will depend on the depth and density of the snow to be cleared. Normally, ground speed will range from 4 to 7 MPH for light, dry snowfalls 3 to 6 inches, and 1 to 3 MPH for heavy, wet or drifted snow. To transport, disengage the drive shaft and raise the snowblower to full transport height.

### PTO Operation

The driveline is activated by pulling up the driveline lever on left side of seat. Push down to disengage.

## ADJUSTMENTS



**To avoid personal injury, be sure the tractor engine is off, the drive shaft disengaged, and all movement has stopped before making any adjustments.**

### Manual Deflector Adjustment

Set the angle of deflection according to the distance the snow must be thrown. To set the deflector angle, remove the pin from the adjustment tube, adjust the deflector to the appropriate angle and replace the pin.

### Skid Shoe Adjustment

Adjust the snowblower so that the skid shoes run level. Adjust the skid shoes according to the surface conditions so that stones are not thrown with the snow, and adjust upwards for smooth surfaces. Adjust both skid shoes to the same height to keep the cutting edge level.

To adjust skid shoes, remove the pins and reinsert in the hole appropriate to the surface conditions:

#### **Clearance between cutting edge and surface:**

**.Level paved surface:** Adjust to 1/16" to 1/8"

**.Uneven or gravel surface:** Adjust to 1/2" and more according to size of gravel.

# OPERATION

## Chain Idler Adjustment (Figure below)

### A - COMPRESSION SPRING:

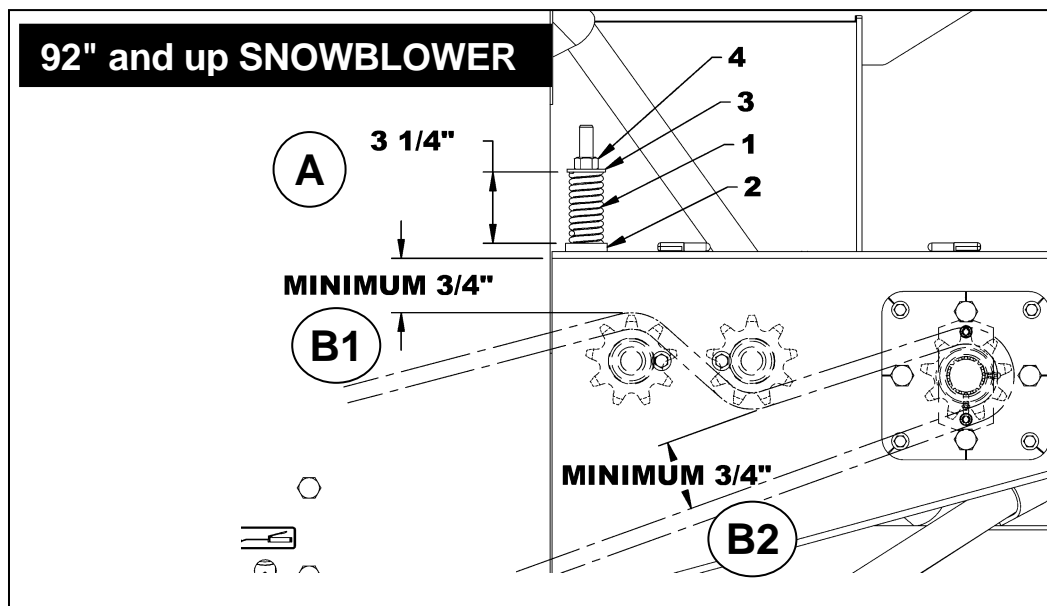
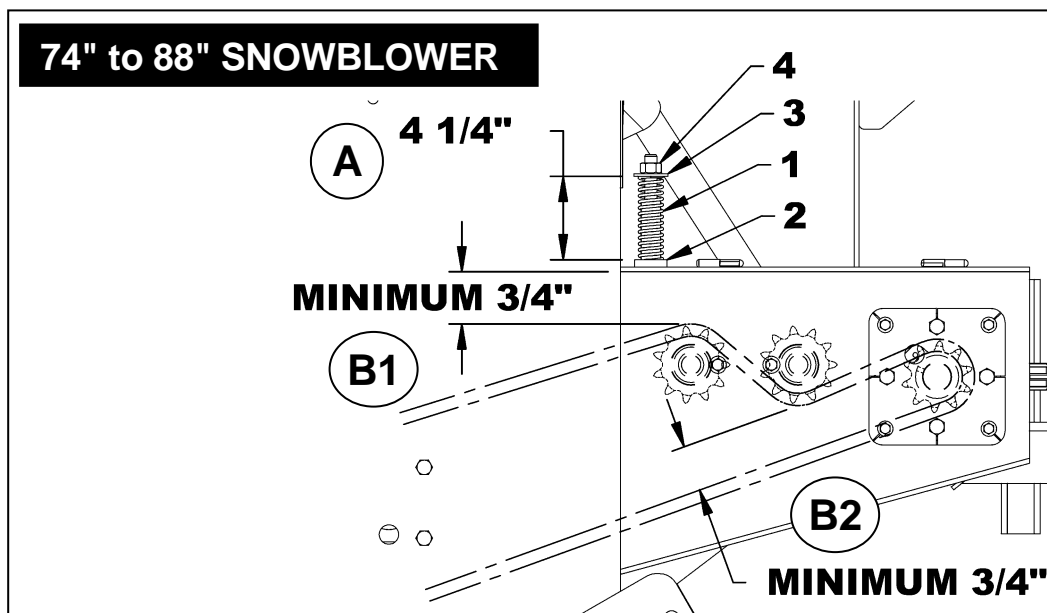
1. Every ten operating hours check the height of the compression spring (item 1), to have chain idler maximal efficiency.
2. Adjust the distance from the top of the welded bushing (item 2) to the bottom of the flat washer (item 3) by tightening the nut (item 4), to obtain **A**:

**4 1/4" for 74" to 88" snowblower**

**3 1/4" for 92" and up snowblower**

### B - DRIVING CHAIN:

1. At the end of the operating season, check the chain elongation by measuring the distances **B1** from top of the sprocket to underneath the side plate, and **B2** the gap between the chain, as shown on figures.
2. Those distances must be of 3/4" minimum, if not less than 3/4"; the chain is too much stretched and may caused premature wear of the sprockets. It needs to be changed.



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# OPERATION

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## SNOW REMOVAL METHODS

When removing snow, do not use the snowblower as a dozer blade to push snow. Let the snowblower work its way through deep drifts. If the speed of your tractor is too fast, the snowblower may become overloaded and clog. For best results, raise the snowblower and remove a top layer of snow. A second pass with the snowblower will remove the remaining snow.

**IMPORTANT** : Use full RPM power when removing wet, sticky snow. Low RPM power will tend to clog the chute.

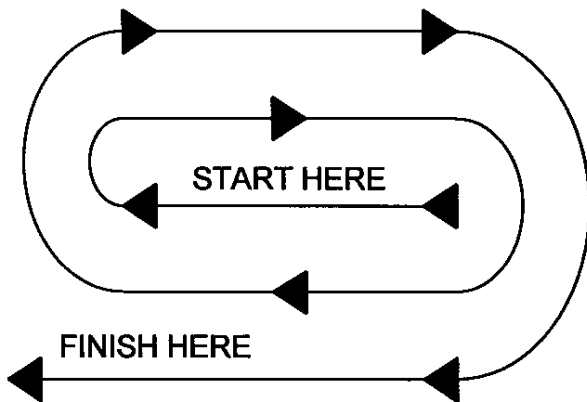


**WARNING:** Do not use hands or feet to unclog chute. Do not attempt to clear clogged chute of snow while tractor engine is running. If the chute clogs, disengage the drive shaft, shut off the tractor engine, remove the ignition key, wait for all movement to stop, and then clear the snow from the chute.

A definite pattern of operation is required to thoroughly clean the snow area. These patterns will avoid throwing snow in unwanted places as well as eliminating a second removal of snow.

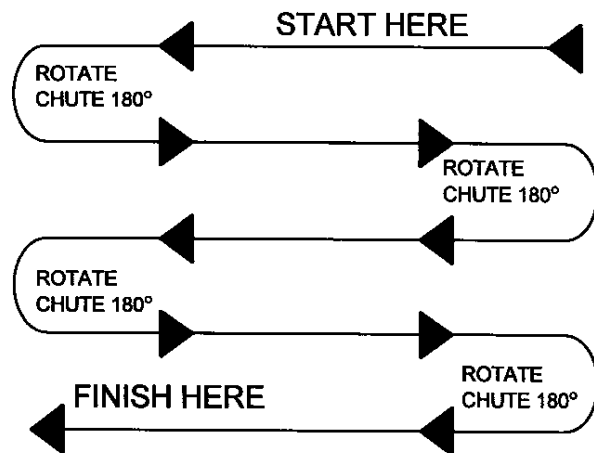
### PATTERN 1

DISCHARGE SNOW BOTH SIDES



DISCHARGE SNOW BOTH SIDES

### PATTERN 2



DISCHARGE SNOW THIS SIDE ONLY

Where it is possible to throw the snow to the left and right (above), as on a long driveway, it is advantageous to start in the middle. Plow from one end to the other, throwing snow to both sides without changing the direction of the discharge guide

If the snow can only be thrown to one side of the driveway or sidewalk (above), start on the opposite side. At the end of the first pass, rotate the discharge guide 180 degrees for the return pass. At the end of each succeeding pass, rotate the discharge guide 180 degrees to maintain direction of throw in the same area.

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# MAINTENANCE

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## MAINTENANCE

### Shearbolts

Check the shearbolts indicated on the figure below at frequent intervals for proper tightness to be sure the blower is in safe working condition. If the shearbolts need replacement, use the following parts only:

#### Drive Shaft:

Shearbolt 5/16"NC x 1 1/4" gr. 2 inc. lockwasher and nut.  
Part #669345

#### Driveline:

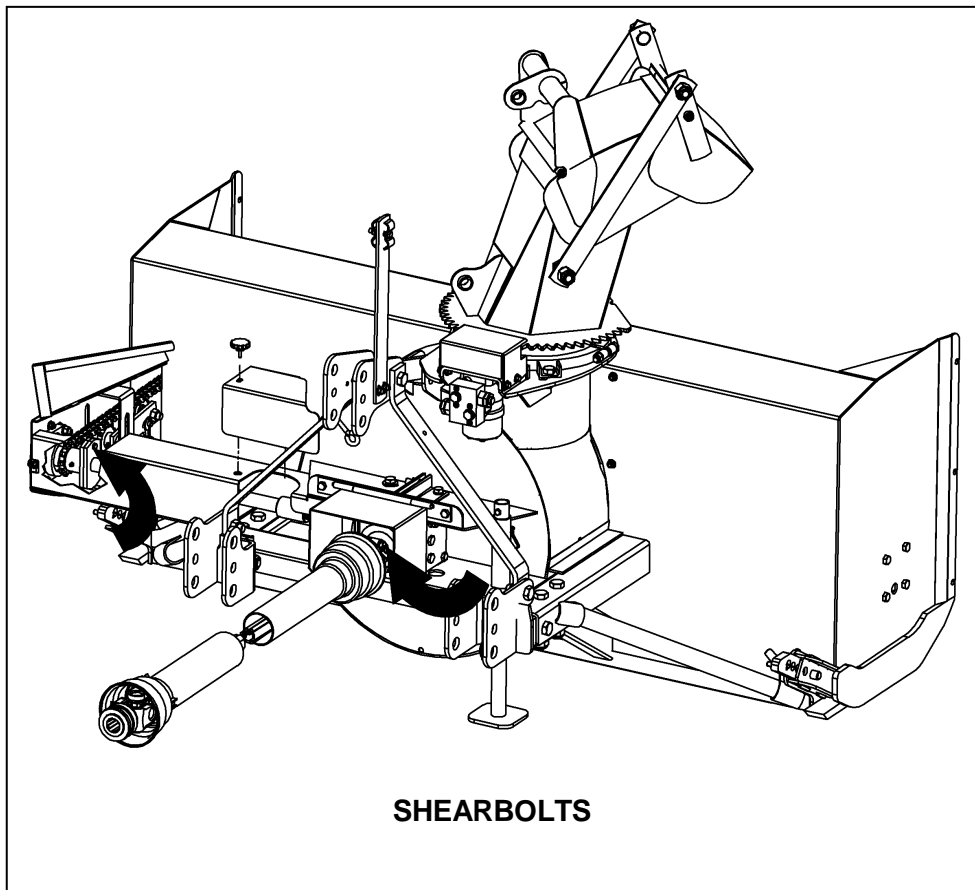
Bolt M10 x 1.50mm x 55mm long gr.8.8 PTD including nut. Part # 657199.



**WARNING:** Provide adequate blocking before working under the snowblower when in the raised position.

### Driveline

**IMPORTANT:** When the snowblower is not used for more than two weeks, perform driveline maintenance and always store it in a dry place, away from bad weather conditions.

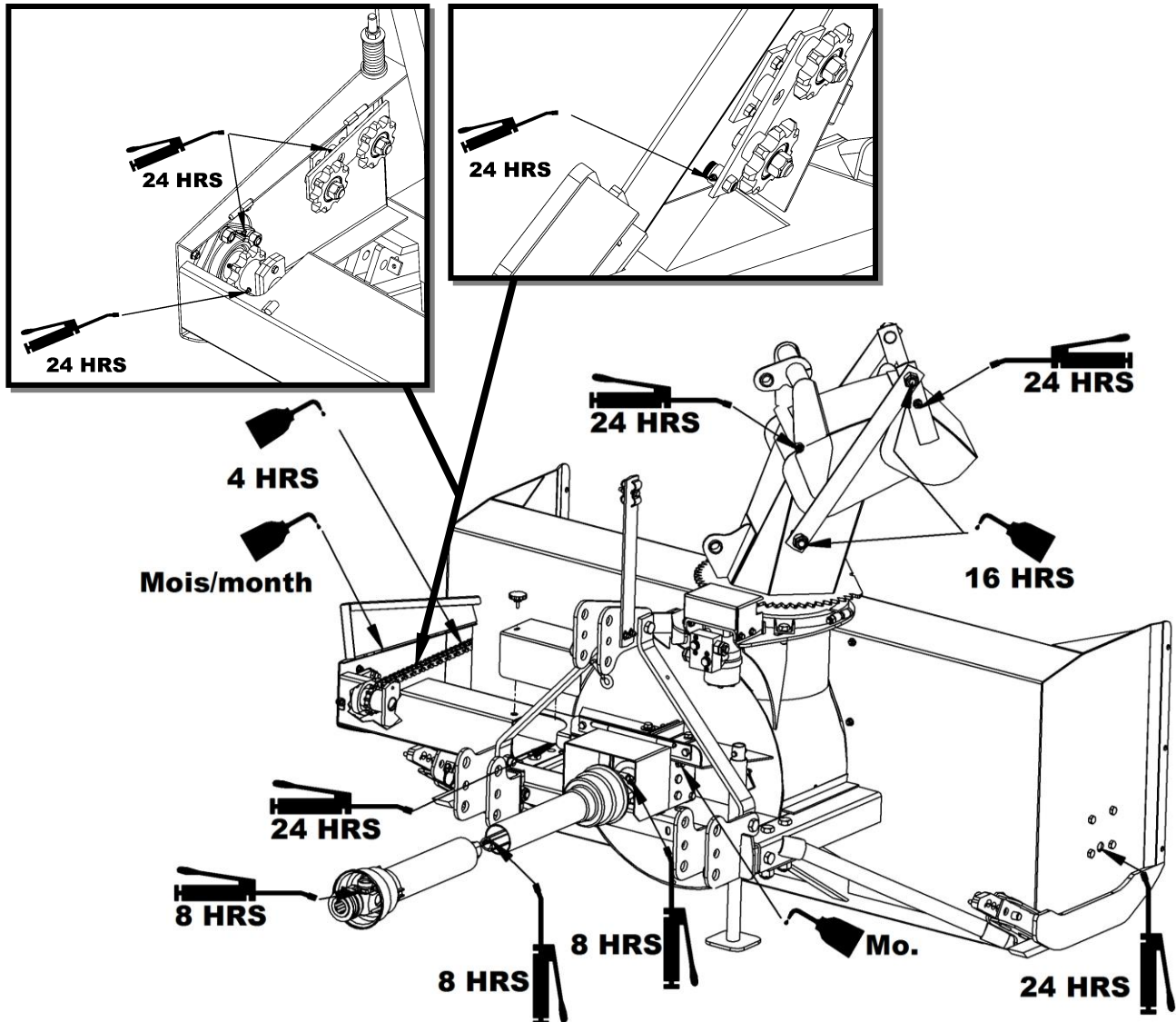


# MAINTENANCE

## LUBRICATION

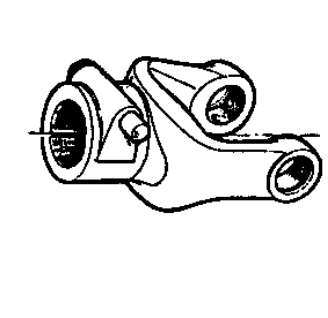
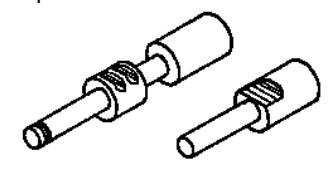
Use oil or a grease gun and lubricate as follows:

DESCRIPTION	INTERVAL	LUBRICATION REQUIRED
Driveline	8 hours	Grease each universal joint. Separate the sliding parts and cover each one of them with grease
	16 hours	Oil the push pins
Chain	4 hours and after each operation	Lubricate with chain lube
	24 hours	Grease chain idler
Drive Shaft	24 hours of operation	Grease fitting on shear plate
Gearbox	Every month	Check oil level. If needed, add AGMA 5EP extreme pressure oil, SAE 80W90 gear oil or equivalent.
	Once a year	Replace oil
Chute	16 hours of operation	Oil the pivots
	24 hours of operation	Grease the grease fittings on the hinge pins
Bearing	24 hours of operation	Grease each auger bearing

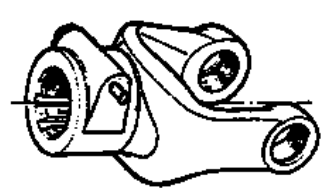
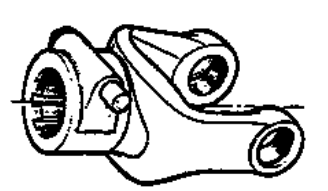

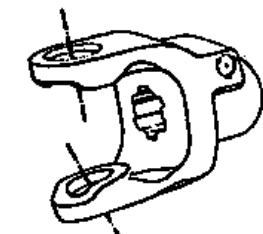
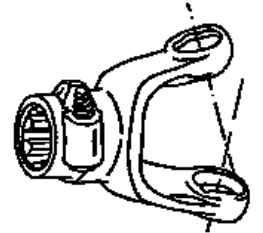
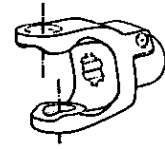
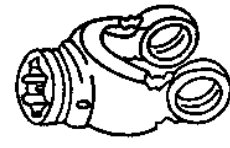

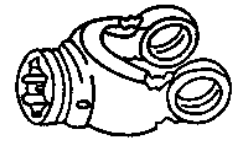


# MAINTENANCE

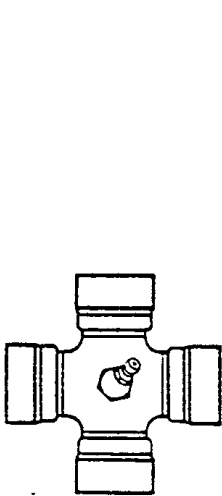
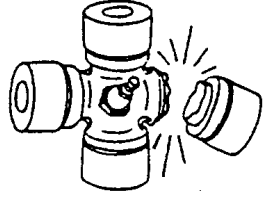
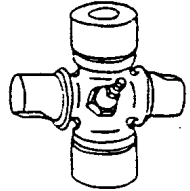
## DRIVELINE TROUBLESHOOTING

	AVOIDABLE DAMAGES	POSSIBLE CAUSES	CORRECTIVE ACTIONS
<p><u>QUICK-DISCONNECT YOKE</u></p> 	<ul style="list-style-type: none"> <li>Quick-disconnect pin tight or completely seized.</li> <li>Quick-disconnect pin damaged (broken or bent)</li> <li>Quick-disconnect pin damaged in the locking portion.</li> </ul> 	<ul style="list-style-type: none"> <li>Quick-disconnect pin dirty (insufficient maintenance).</li> <li>Quick-disconnect pin defective (forced engagement, incorrect handling)</li> <li>Excessive shaft length.</li> <li>Axial loads too high.</li> </ul>	<ul style="list-style-type: none"> <li>Clean, oil and follow service instructions.</li> <li>Replace quick-disconnect pin.</li> <li>Shorten shaft length (cut both telescopic tubes as well as shield and remove burrs).</li> <li>Replace quick-disconnect pin.</li> <li>Clean and grease telescopic tubes, and replace both tubes, if necessary.</li> <li>Replace quick-disconnect pin.</li> </ul>

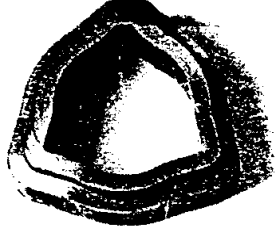

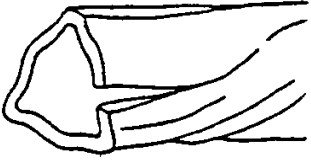

**Note:** Quick-disconnect pins must be cleaned and greased every 16 hours.

	AVOIDABLE DAMAGES	POSSIBLE CAUSES	CORRECTIVE ACTIONS
<p><u>YOKE</u></p>   	<ul style="list-style-type: none"> <li>Yoke ears deformation</li> </ul>  	<ul style="list-style-type: none"> <li>Excessive shaft length.</li> <li>Axial loads too high.</li> <li>Excessive working angle and torque.</li> </ul>	<ul style="list-style-type: none"> <li>Shorten shaft length (cut both telescopic tubes as well as shields and remove burrs).</li> <li>Replace defective yokes.</li> <li>Clean and grease telescopic tubes, and replace both tubes, if necessary.</li> <li>Replace defective yokes.</li> <li>Verify compatibility between shaft and working conditions (torque vs. angle).</li> <li>Disengage tractor driveline during cornering or when lifting or lowering the implement.</li> <li>Change to a larger driveline size.</li> <li>Replace defective yokes.</li> </ul>
	<ul style="list-style-type: none"> <li>Yoke ears distorted.</li> </ul> 	<ul style="list-style-type: none"> <li>Overload caused by high starting and peak torques.</li> </ul>	<ul style="list-style-type: none"> <li>Engage driveline more carefully.</li> <li>Use appropriate safety devices.</li> <li>Replace defective yokes.</li> </ul>
	<ul style="list-style-type: none"> <li>Yoke ears worn or pounded.</li> </ul> 	<ul style="list-style-type: none"> <li>Excessive working angle.</li> </ul>	<ul style="list-style-type: none"> <li>Avoid excessive working angle.</li> <li>Disengage tractor driveline during cornering.</li> <li>Replace defective yokes.</li> </ul>

# MAINTENANCE

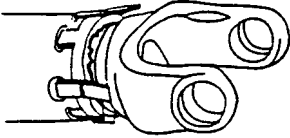
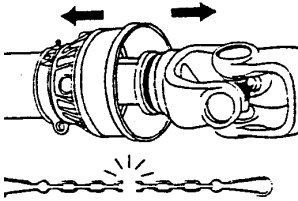
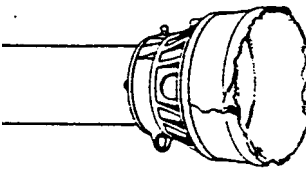
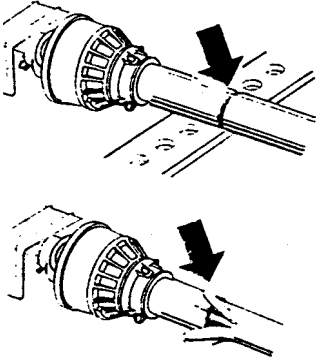
	AVOIDABLE DAMAGES	POSSIBLE CAUSES	CORRECTIVE ACTIONS
<p><u>CROSS KIT</u></p> 	<ul style="list-style-type: none"> <li>◆ Cross arms broken.</li> </ul> 	<ul style="list-style-type: none"> <li>◆ Extreme torque peak or shock load.</li> <li>◆ Axial loads too high.</li> </ul>	<ul style="list-style-type: none"> <li>◆ Use appropriate safety device.</li> <li>◆ Change to a larger driveline size.</li> <li>◆ Shorten driveline shaft.</li> <li>◆ Replace defective cross bearings.</li> </ul>
	<ul style="list-style-type: none"> <li>◆ Bearing caps turning in their cross journal.</li> <li>◆ Overheated bearing caps.</li> </ul>	<ul style="list-style-type: none"> <li>◆ Excessive continuous torque and/or excessive working angle.</li> <li>◆ Inadequate greasing.</li> </ul>	<ul style="list-style-type: none"> <li>◆ Verify compatibility between shaft and working conditions.</li> <li>◆ Carefully follow greasing instructions.</li> <li>◆ Replace defective cross bearings.</li> </ul>
	<ul style="list-style-type: none"> <li>◆ Accelerated wear of cross kit.</li> </ul> 	<ul style="list-style-type: none"> <li>◆ Excessive continuous torque and/or excessive working angle.</li> <li>◆ Inadequate greasing.</li> </ul>	<ul style="list-style-type: none"> <li>◆ Verify compatibility between shaft and working conditions.</li> <li>◆ Carefully follow greasing instructions.</li> <li>◆ Replace defective cross bearings.</li> </ul>

**Note: Cross bearings must be greased every 8 working hours.**

	AVOIDABLE DAMAGES	POSSIBLE CAUSES	CORRECTIVE ACTIONS
<p><u>TELESCOPIC TUBES</u></p>  	<ul style="list-style-type: none"> <li>◆ Telescopic tubes failure or twisting.</li> </ul> 	<ul style="list-style-type: none"> <li>◆ Extreme torque peak or shock load.</li> <li>◆ Short tube engagement.</li> </ul>	<ul style="list-style-type: none"> <li>◆ Use appropriate safety device.</li> <li>◆ Change to a larger driveline size.</li> <li>◆ Replace the driveline drive shaft with one having adequate length.</li> <li>◆ Replace defective tubes.</li> </ul>
	<ul style="list-style-type: none"> <li>◆ Accelerated wear of telescopic tubes.</li> </ul> 	<ul style="list-style-type: none"> <li>◆ Extreme load when sliding.</li> <li>◆ Short tube engagement.</li> <li>◆ Inadequate greasing.</li> <li>◆ Dirt</li> </ul>	<ul style="list-style-type: none"> <li>◆ Change to a driveline with rilsan coated inner tube.</li> <li>◆ Replace the driveline with one having adequate length.</li> <li>◆ Carefully follow greasing instructions.</li> <li>◆ Replace defective tubes.</li> </ul>

**Note: Telescopic tubes must be cleaned and greased every 8 working hours.**

# MAINTENANCE

SHIELD	AVOIDABLE DAMAGES	POSSIBLE CAUSES	CORRECTIVE ACTIONS
	<ul style="list-style-type: none"> <li>Excessive wear of shield bearings.</li> </ul> 	<ul style="list-style-type: none"> <li>Insufficient lubrication.</li> <li>Incorrect chain mounting.</li> <li>Shield interfering with implement.</li> </ul>	<ul style="list-style-type: none"> <li>Follow lubrication instructions.</li> <li>Mount chain to allow maximum angularity.</li> <li>Avoid contact of the shields with fixed parts of the machine or tractor.</li> <li>Replace shield bearings.</li> </ul>
	<ul style="list-style-type: none"> <li>Chain moving or failure.</li> </ul> 	<ul style="list-style-type: none"> <li>Shield interfering with implement.</li> <li>Incorrect chain mounting.</li> </ul>	<ul style="list-style-type: none"> <li>Avoid contact of the shields with fixed parts of the machine or tractor.</li> <li>Mount chain to allow maximum angularity.</li> <li>Replace defective parts.</li> </ul>
	<ul style="list-style-type: none"> <li>Shield cone damaged.</li> </ul> 	<ul style="list-style-type: none"> <li>Shield cone in contact with components on the tractor and/or implement.</li> <li>Excessive angularity.</li> </ul>	<ul style="list-style-type: none"> <li>Eliminate interference between Shield cones and any part on the tractor and/or implement.</li> <li>Avoid excessive angle during cornering or when lifting or lowering the implement.</li> <li>Replace damaged Shield cones.</li> </ul>
<ul style="list-style-type: none"> <li>Shield tubes damaged (deformed and split at one side).</li> </ul> 	<ul style="list-style-type: none"> <li>Shields in contact with components on the tractor and/or implement.</li> <li>Shield tubes overlap too short or no overlap at all with extended driveline.</li> </ul>	<ul style="list-style-type: none"> <li>Eliminate interference between Shield cones and any part on the tractor and/or implement.</li> <li>Replace damaged tubes.</li> <li>Adjust Shield tubes length with longer tubes.</li> </ul>	

**Note: Shield bearings must be greased every 8 working hours.**

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# PARTS

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## INTRODUCTION

All parts are illustrated in "exploded views" which show the individual parts in their normal relationship to each other. Reference numbers are used in the illustrations. These numbers correspond to those in the "Reference Number" (REF) column, and are followed by the description and quantity required.

O/L - "Obtain Locally" in the part number column indicates common hardware that is available at your local hardware supply.

Right hand and left hand are determined by those seen by the conductor standing behind the equipment.

Orders must give the complete description, correct part number, the total amount required, the serial number, the method of shipment and the shipping address.

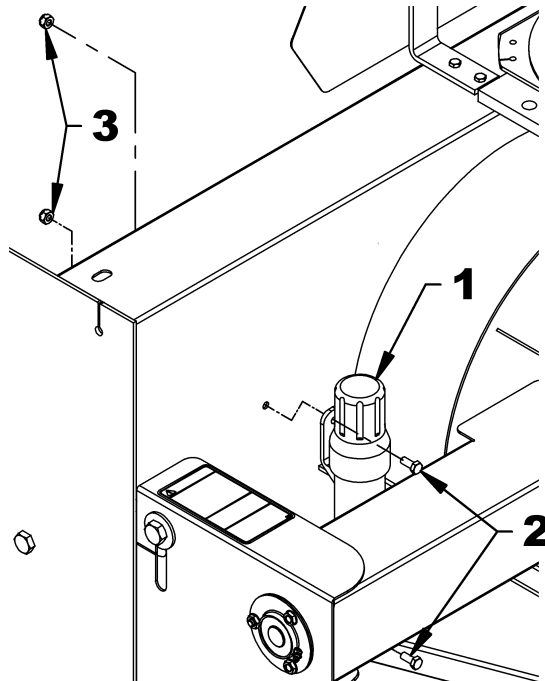
The manufacturer reserves the rights to change, modify, or eliminate from time to time, for technical or other reasons, certain or all data, specifications, or the product or products themselves, without any liability or obligation.

The parts listed here are available through your local dealer.

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## MANUAL HOLDER – ALL MODELS

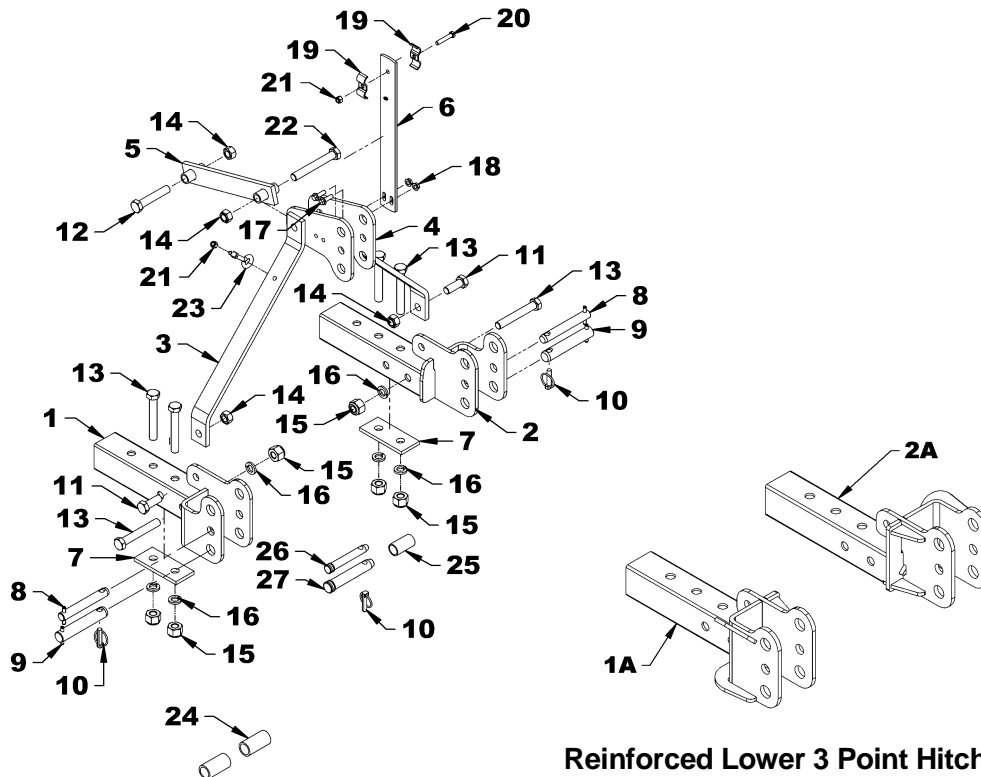
REF.	DESCRIPTION	QTY	PART #
1	Manual holder	1	4200030
2	Bolt hex. 5/16" NC x 3/4" lg gr. 5, PTD	2	O/L
3	Nut nylon insert 5/16" NC, PTD	2	O/L



# PARTS

## THREE POINT HITCH

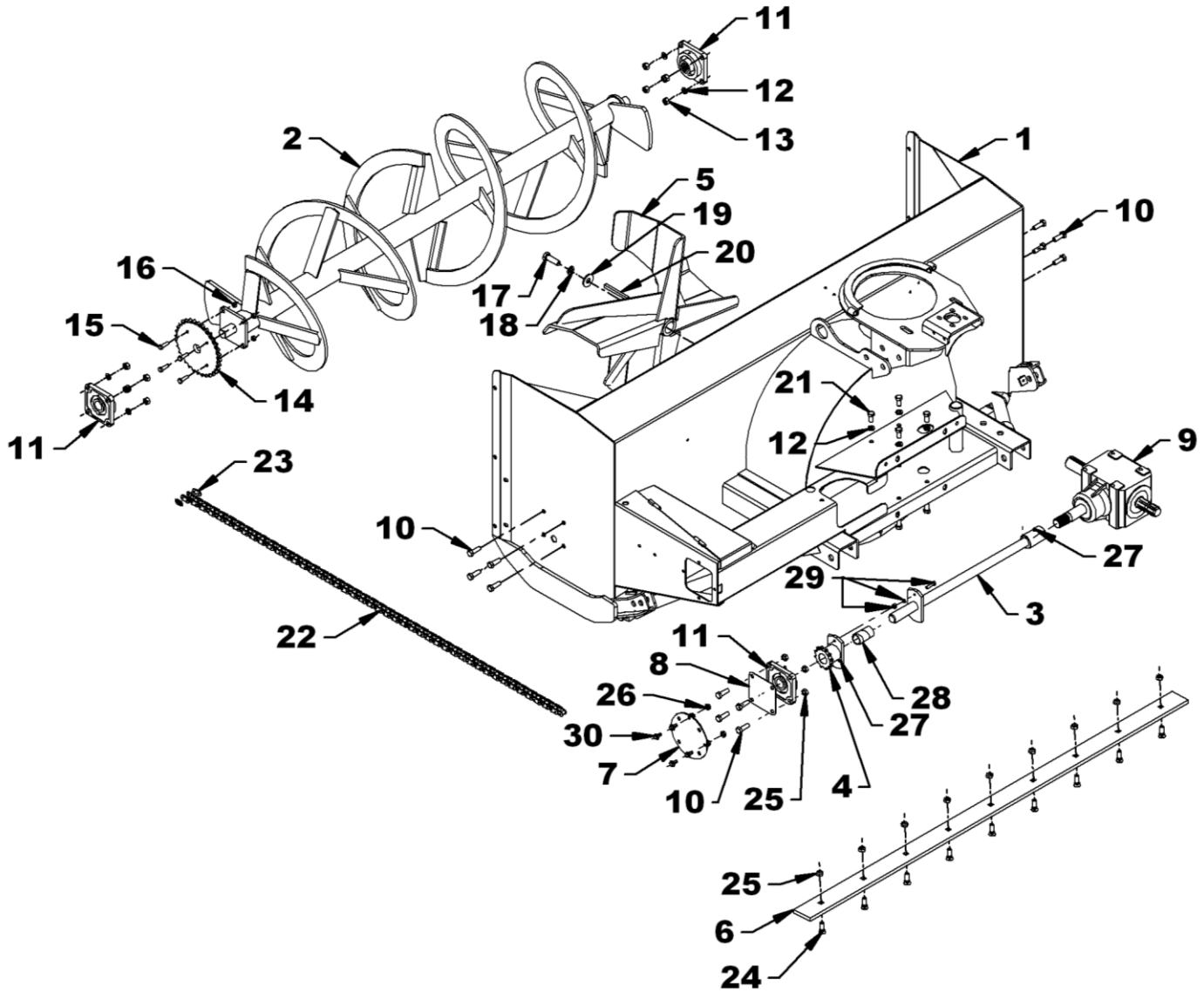
REF.	DESCRIPTION	QTY	PART #
1	Lower hitch - LH Cat. 1 & 2	1	669016
1A	Reinforced Lower hitch - LH Cat. 1 & 2	1	671484
2	Lower hitch - RH Cat. 1 & 2	1	669015
2A	Reinforced Lower hitch - RH Cat. 1 & 2	1	671485
3	Hitch - LH	1	669018
4	Hitch - RH	1	669017
5	Upper hitch	1	669019
6	Hose support	1	669031
7	Reinforcement plate	2	668117
8	Pin Cat. 1	2	4600043
9	Pin Cat. 2	2	4600042
10	Linchpin 7/16" PTD	2	1900003
11	Bolt, hex. 3/4"NC x 2", gr.5, PTD	2	0100117
12	Bolt, hex. 3/4"NC x 4", gr. 5, PTD	1	0100124
13	Bolt, hex. 3/4"NC x 5", gr. 5 PTD	6	0100126
14	Nut, Stover 3/4"NC PTD	4	1100008
15	Nut, nylon insert $\varnothing$ 3/4"NC PTD	6	1000013
16	Lockwasher $\varnothing$ 3/4" PTD	6	1200008
17	Bolt, serrated flange 3/8"NC x 1 1/4" lg. PTD.	2	0200079
18	Nut, serrated flange. $\varnothing$ 3/8"nc PTD	2	0900035
19	Hose clamp, double	2	665583
20	Bolt, hex. 3/8"NC x 2", gr.5 PTD	1	0100042
21	Nut, nylon insert $\varnothing$ 3/8"NC PTD	2	1000006
22	Bolt, hex. 3/4"NC x 5 1/2", gr.5, PTD	1	0100127
23	Eyebolt 3/8"NC x 4" PTD	1	0400027



Reinforced Lower 3 Point Hitches

# PARTS

## SNOWBLOWERS SA74-LA & SA80-LA



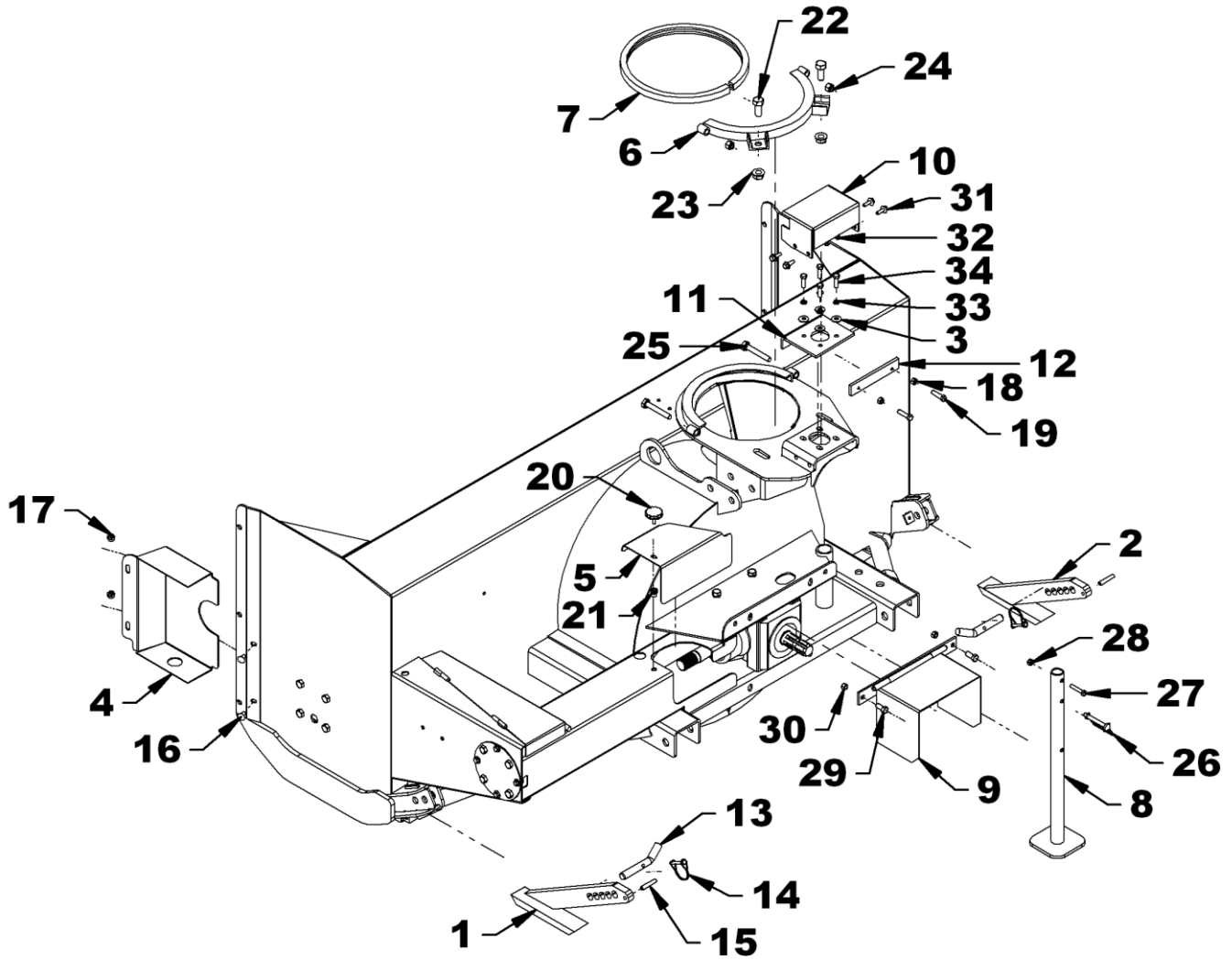
# PARTS

## SNOWBLOWERS SA74-LA & SA80-LA

REF.	DESCRIPTION	SA74-LA		SA80-LA	
		QTY	PART #	QTY	PART #
1	Housing w/o gearbox	1	669800	1	669801
2	Auger	1	669004	1	669007
3	Driving shaft	1	669346	1	669347
4	Shear plate	1	669344	1	669344
5	Fan	1	669014	1	669014
6	Cutting edge	1	669012	1	669013
7	Driving shaft support	1	669356	1	669356
8	Spacer plate	1	669694	1	669694
9	Gearbox	1	662195	1	662195
10	Bolt, hex. $\phi$ 1/2"NC x 1 1/2", gr.5, PTD	12	0100070	12	0100070
11	Bearing $\phi$ 1 1/4", 4 holes with 2 grease fittings	3	4300001	3	4300001
12	Lockwasher $\phi$ 1/2" PTD	16	1200006	16	1200006
13	Nut, hex 1/2"NC PTD	8	0900006	8	0900006
14	Sprocket #60A32, $\phi$ 1 1/4" hole	1	654167	1	654167
15	Bolt, hex. $\phi$ 3/8"NC X 1 1/4" gr.5, PTD	4	0100039	4	0100039
16	Stover nut $\phi$ 3/8" NC PTD	4	1100003	4	1100003
17	Bolt, hex. 5/8"NC X 2", gr.5, PTD	1	0100095	1	0100095
18	Lockwasher $\phi$ 5/8" PTD	1	1200007	1	1200007
19	Flat washer 5/8" ( $\phi$ 11/16" int.) PTD	1	1400008	1	1400008
20	Key 3/8" X 3/8" X 4" lg.	1	4500075	1	4500075
21	Bolt, hex. 1/2"NC x 1" gr.5, PTD.	8	0100068	8	0100068
22	Chain #60H X 94 links (inc. connecting link.)	1	655788	1	655788
23	Connecting link #60	1	654839	1	654839
24	Bolt, plow 1/2"NC x 1 1/2" gr.5, PTD	9	0400006	11	0400006
25	Nut, Stover $\phi$ 1/2" NC PTD	13	1100006	15	1100006
26	Nut, serrated flange $\phi$ 3/8"NC PTD	4	0900035	4	0900035
27	Grease fitting 1/4"NF	2	654106	2	654106
28	Oilite bushing	1	4300072	1	4300072
29	Shearbolt 5/16" NC X 1 1/4" lg GR2, inc. lock.& nut PTD	1	669345	1	669345
30	Bolt, hex. serrated flange 3/8" NC X 3/4" lg PTD.	4	0200066	4	0200066

# PARTS

## SNOWBLOWERS SA74-LA & SA80-LA (CONT'D)



# PARTS

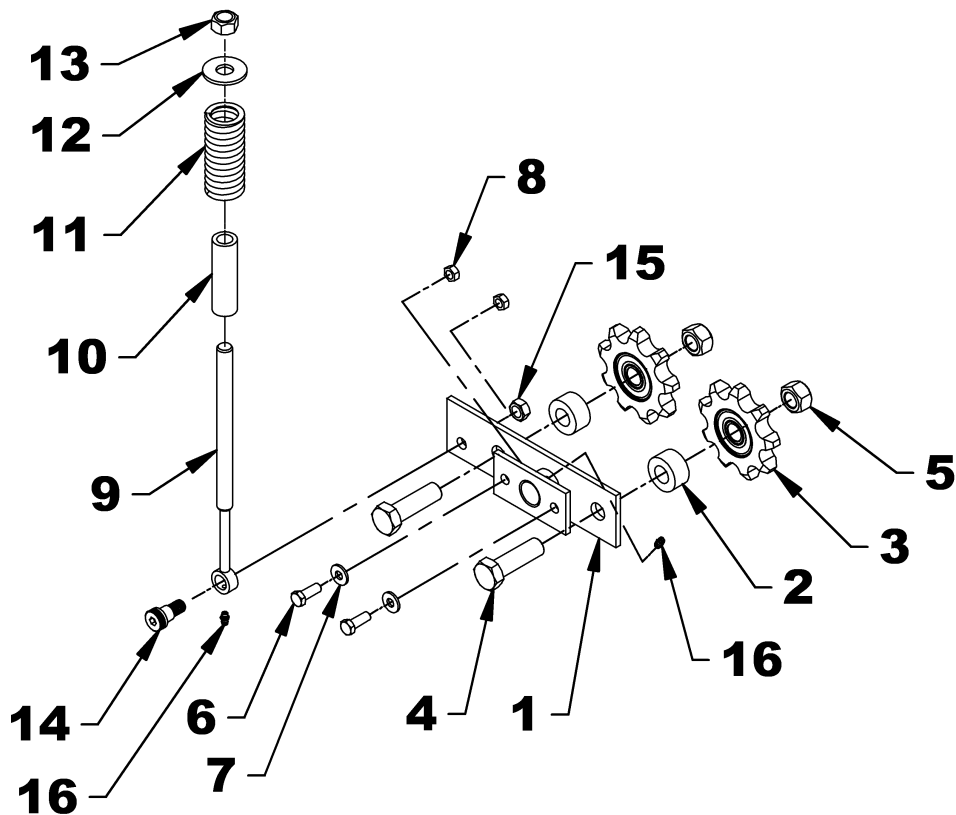
## SNOWBLOWERS SA74-LA & SA80-LA (CONT'D)

REF.	DESCRIPTION	SA74-LA		SA80-LA	
		QTY	#PART	QTY	#PART
1	Skid shoe - LH	1	669020	1	669020
2	Skid shoe - RH	1	669021	1	669021
3	Flat washer 3/8" (Ø 7/16" int.) PTD	4	1400004	4	1400004
4	Chain guard	1	669024	1	669024
5	Rear guard	1	669026	1	669026
6	Retaining plate	1	669030	1	669030
7	Rotation bushing 5/8" x 3/4"	1	669042	1	669042
8	Parking stand	1	668091	1	668091
9	Driveline shield	1	663675	1	663675
10	Gear shield	1	667929	1	667929
11	Anchoring plate	1	667338	1	667338
12	Anchoring flat bar	1	667339	1	667339
13	Pin 3/4" x 3 13/16" lg. bent, PTD	2	667899	2	667899
14	Wire lock pin 1/4" X 1 3/4" round	2	1900006	2	1900006
15	Spring pin ø3/8" X 2" lg., black	2	1600024	2	1600024
16	Bolt, carriage 3/8" NC x 3/4" lg, PTD	6	0300007	6	0300007
17	Nut, serrated flange. ø3/8"NC PTD	6	0900035	6	0900035
18	Nut, hex. ø3/8"NC PTD.	2	0900003	2	0900003
19	Bolt, hex. ø3/8"NC x 1 1/2" gr. 5 PTD	2	0100040	2	0100040
20	Knob 5/16"NC	1	661832	1	661832
21	Nut, knurled Ø5/16 NC X .690 lg	1	2401012	1	2401012
22	Bolt hex. ø5/8"NC x 1 1/2", gr. 5 PTD	2	0100093	2	0100093
23	Nut, serrated flange ø5/8"NC PTD	2	0900073	2	0900073
24	Nut, nylon insert ø1/2" NC, PTD	2	1000011	2	1000011
25	Bolt hex. 1/2"NC x 3 1/4", Gr.5, PTD	2	0100078	2	0100078
26	Wire lock pin 3/8" X 2 1/2", square	1	1900008	1	1900008
27	Bolt hex. 5/16" NC X 1 3/4" lg PTD	1	0100022	1	0100022
28	Nut, nylon insert ø5/16"NC PTD	1	1000005	1	1000005
29	Bolt, hex. ø7/16"NC x 1", gr. 5 PTD	2	0100056	2	0100056
30	Nut, nylon insert 7/16"NC, PTD	2	1000009	2	1000009
31	Bolt, serrated flange ø5/16"NC x 1" lg PTD	4	0200091	4	0200091
32	Nut, serrated flange ø5/16"NC PTD	4	0900036	4	0900036
33	Lockwasher3/8", PTD.	4	1200004	4	1200004
34	Bolt hex. ø3/8"NC X 1 1/4" gr. 5 PTD	4	0100039	4	0100039

# PARTS

## CHAIN IDLER

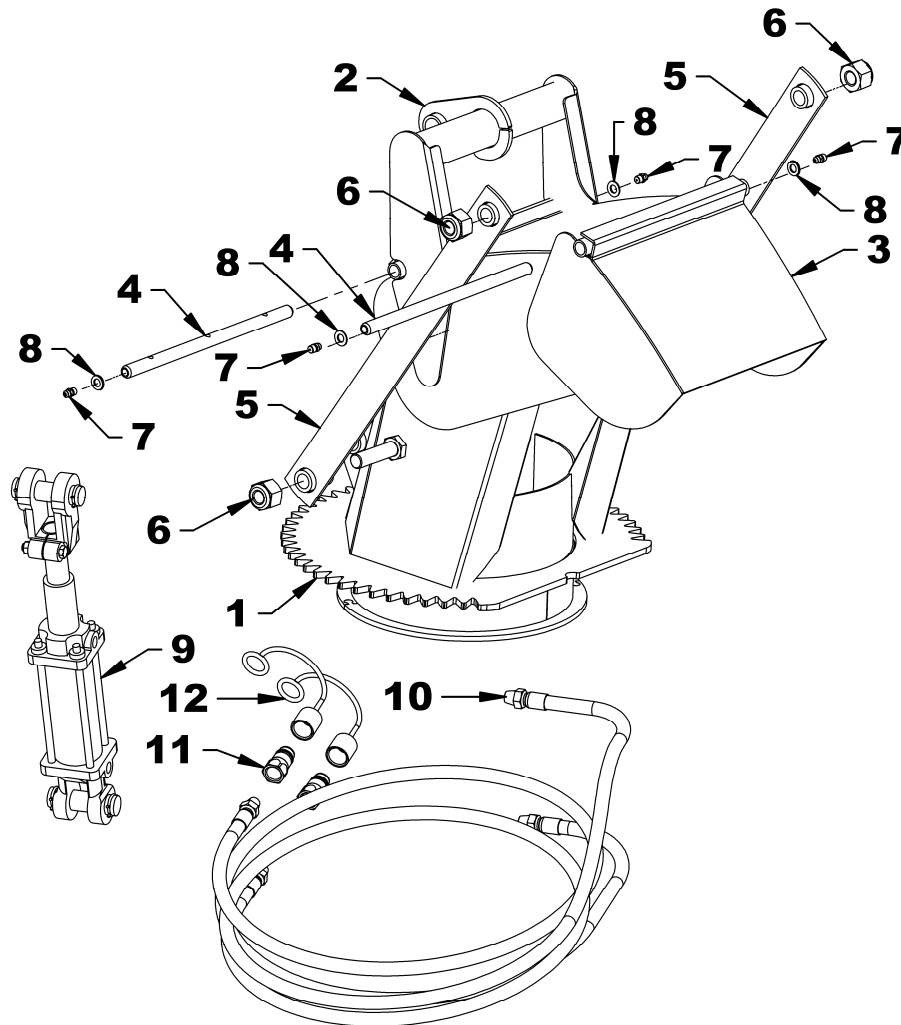
REF.	DESCRIPTION	QTY	PART #
1	Chain Idler	1	669406
2	Idler Spacer	2	669407
3	Idler sprocket 60A12	2	3300022
4	Bolt hex. 5/8" NC X 2" gr.5, PTD	2	0100095
5	Stover nut 5/8", PTD	2	1100007
6	Bolt hex. 3/8" NC X 1" gr.5, PTD	2	0100038
7	Flat washer 5/16" (3/8" hole), PTD	2	1400003
8	Stover nut 3/8", PTD	2	1100003
9	Idler Lever	1	669401
10	Spring guide PTD	1	669396
11	Compression spring	1	664876
12	Flat washer 5/8" (11/16" hole), PTD	1	1400008
13	Nylon insert locknut 5/8", PTD	1	1000012
14	Shoulder screw 5/8" x 1/2" lg x 1/2	1	3200023
15	Stover nut 1/2", PTD	1	1100006
16	Grease fitting 1/4" NF	2	654106



# PARTS

## THREE PART CHUTE – BER0084

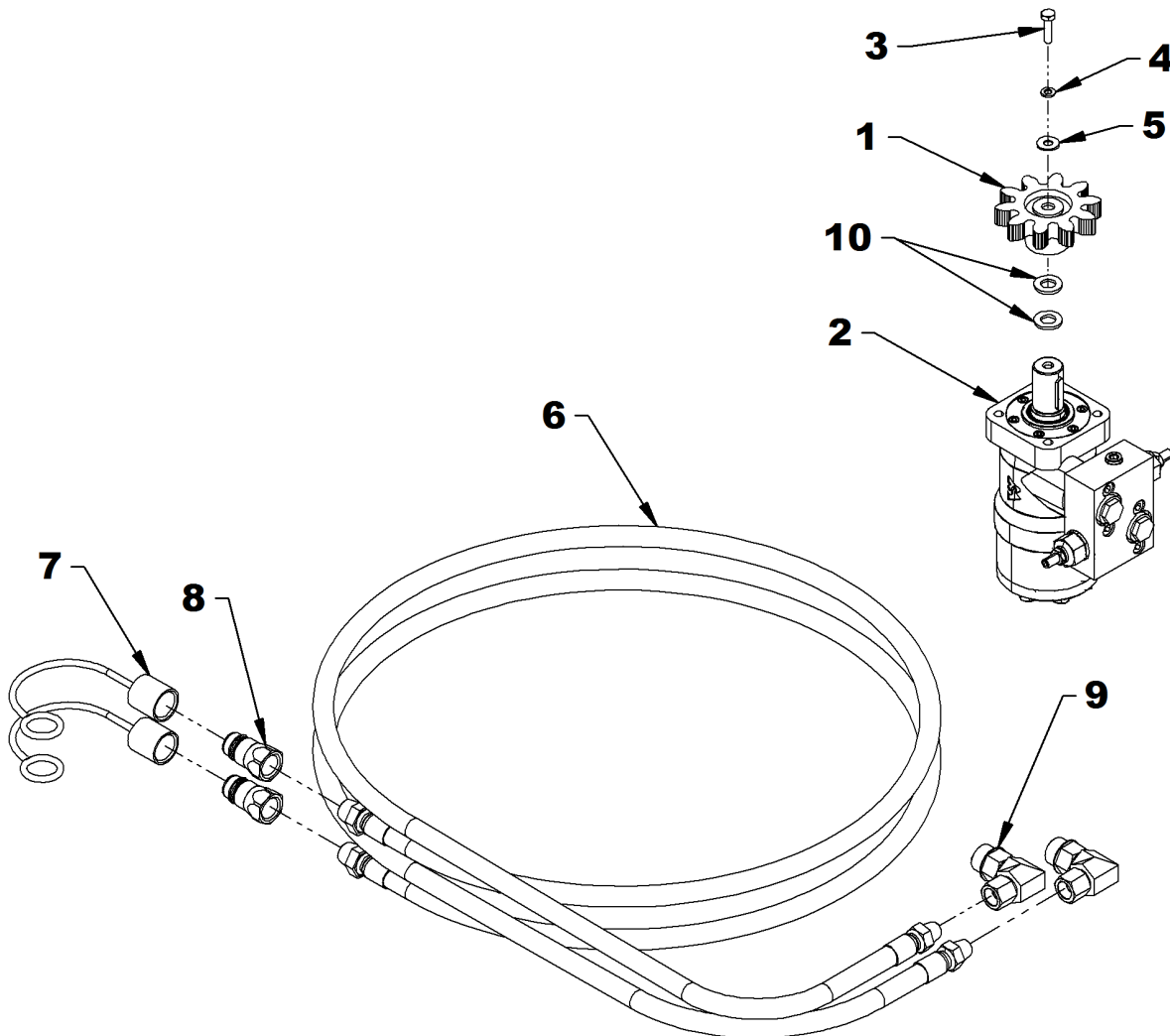
REF.	DESCRIPTION	QTY	PART #
1	Chute base	1	669036
2	Middle deflector	1	669037
3	Upper deflector	1	669038
4	Hinge pin	2	669039
5	Flat bar	2	669040
6	Nut, nylon insert $\varnothing 3/4"$ PQE	4	O/L
7	Grease fitting 1/8" NPT straight	4	656493
8	Flat washer 10mm PTD	4	O/L
9	Cylinder 2" x 4"	1	3900447
	Seal kit	1	3900205
10	Hose 3/8" x 108", 3/8" NPT male x 1/2" NPT male	2	3700145
11	Quick coupler 1/2" NPT male	2	656480
12	Dust cap	2	664898



# PARTS

## HYDRAULIC CHUTE ROTATION

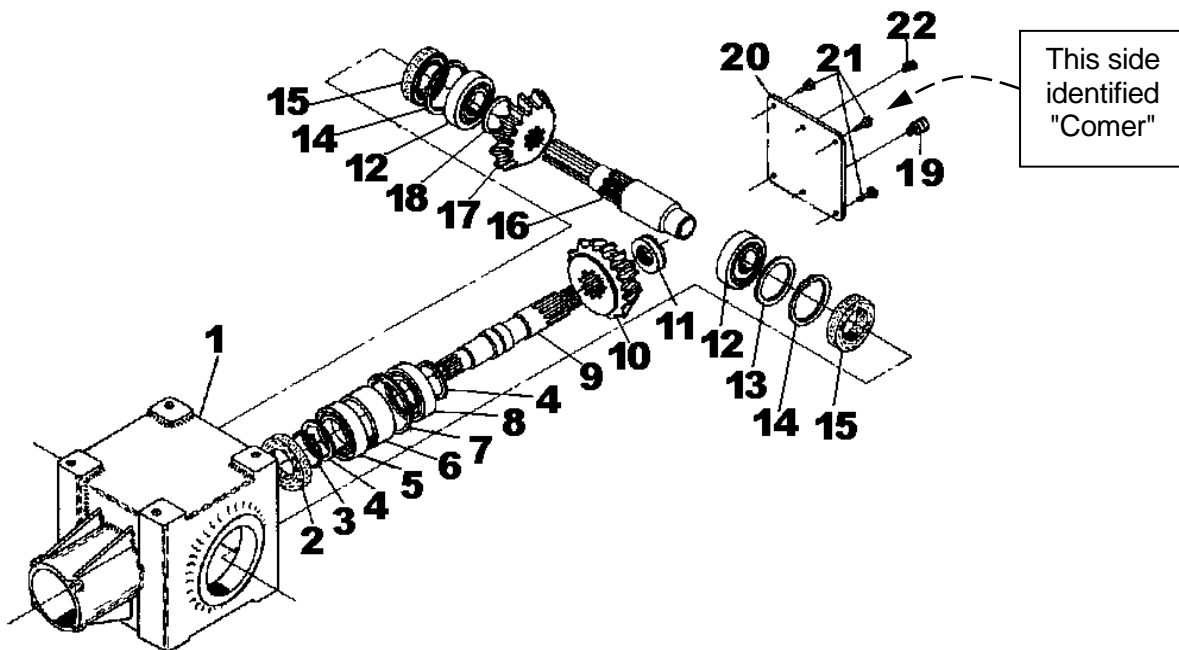
REF.	DESCRIPTION	QTY	PART #
1	Motor gear	1	665930
2	Hydraulic motor	1	3910103
	- Seal kit, relief valve o-rings incl.		3910104
	- Key 1/4"x 1/4"x 1"lg (not illustrated)	1	655379
	- Cross over relief valve		3910100
3	Bolt hex 1/4"NC x 1"lg, PTD	1	O/L
4	Lockwasher 1/4", PTD	1	O/L
5	Flat washer 1/4" (5/16" hole), PTD	1	O/L
6	Hose 3/8" x 82" lg 3/8" NPT RM x 1/2" NPT RM	2	3700142
7	Dust cap	2	664898
8	Quick coupler 1/2" NPT male	2	656480
9	Elbow 90° - 7/8-14 ORB male x 3/8-18 NPT SWF	2	2600185
10	Flat washer 12mm (13mm hole), PTD	1	O/L



# PARTS

## WORM GEAR BOX - IDENTIFIED COMER

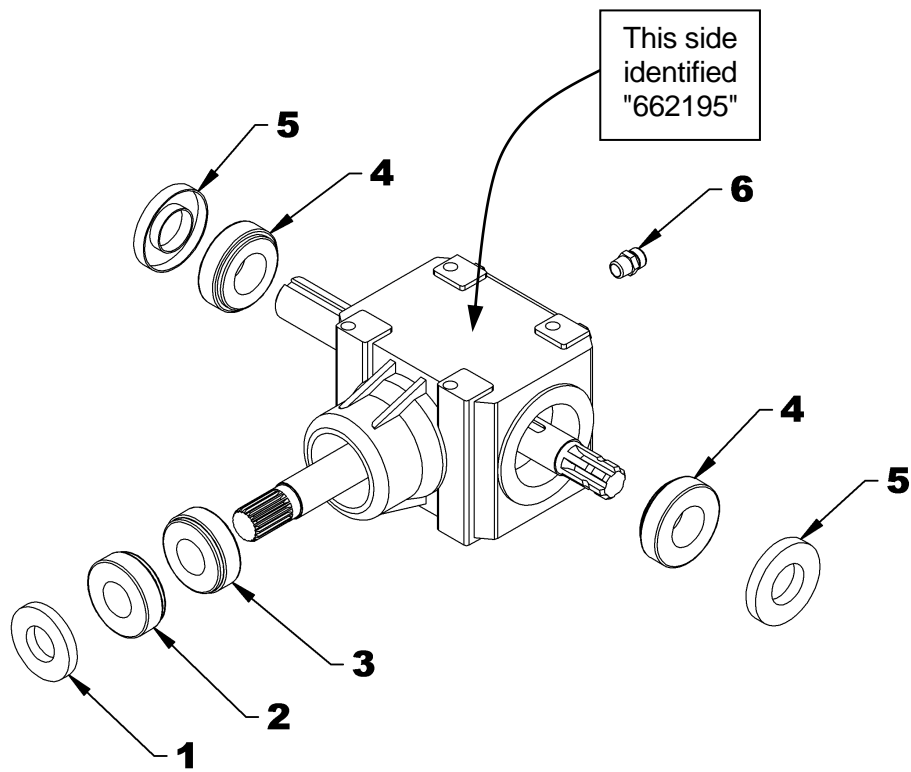
REF.	DESCRIPTION	QTY	PART #
	Gear Box assembly	1	662195
1	Casing	1	656640
2	Seal kit 35 x 72 x 10	1	659845
3	External retaining ring	1	656652
4	Spacer	2	656649
5	Bearing flange	1	659844
6	Spacer	1	656648
7	Internal retaining ring	1	656654
8	Bearing flange	1	656647
9	Shaft	1	656651
10	Gear	1	656645
11	External retaining ring	1	656646
12	Bearing flange	2	656641
13	Spacer	1	656644
14	Internal retaining ring	2	656642
15	Seal kit 40 x 80 x 12	2	656643
16	Shaft	1	662212
17	Gear	1	656657
18	Spacer	1	661146
19	Plug	1	656662
20	Cover	1	656660
21	Bolt hex. M10 x 14 gr.8.8	4	656659
22	Plug 3/8" NPT	2	655259



# PARTS

## WORM GEAR BOX - IDENTIFIED 662195

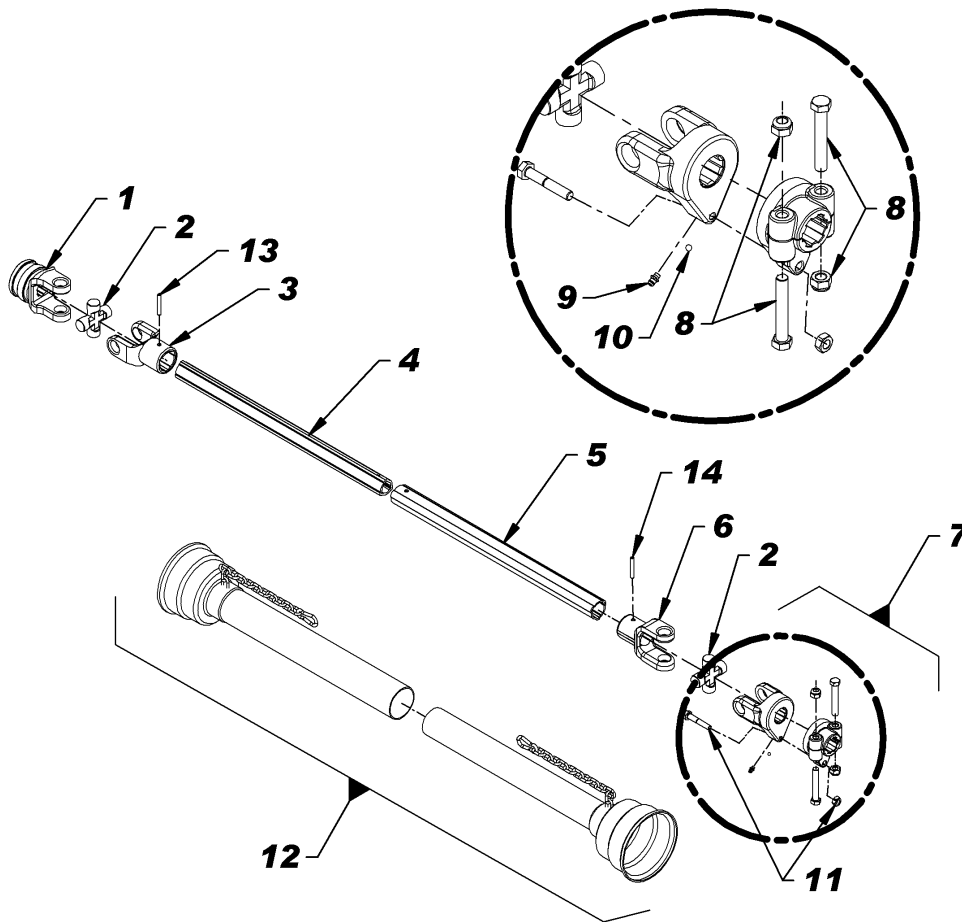
REF.	DESCRIPTION	QTY	PART #
-	Gear Box assembly	1	662195
1	Seal kit 35 x 72 x 10	1	659845
2	Bearing	1	659844
3	Bearing	1	656647
4	Bearing	2	656641
5	Seal kit 40 x 80 x 12	2	4500170
6	Plug	1	4500169



# PARTS

## DRIVELINE 662194

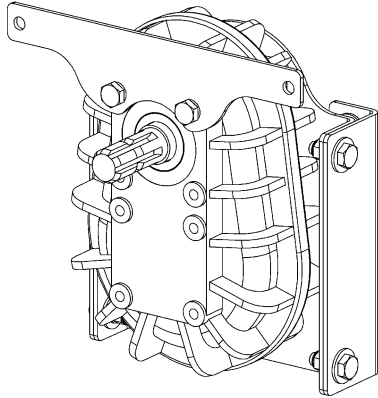
REF.	DESCRIPTION	QTY	PART #
1	Push pin yoke assembly	1	657209
2	Journal cross	2	657200
3	Outer yoke	1	663119
4	Outer tube	1	663123
5	Inner tube	1	663124
6	Inner yoke	1	663126
7	Yoke and hub assembly	1	662198
8	Bolt and nut	2	662199
9	Grease fitting	1	663129
10	Ball Ø14"	23	663163
11	Shear bolt M10 x 1.5 x 55mm gr. 8.8 PTD and nut	1	657199
12	Shields with safety chain	1	657221
13	Pin for male tube	1	663125
14	Pin for female tube	1	663120



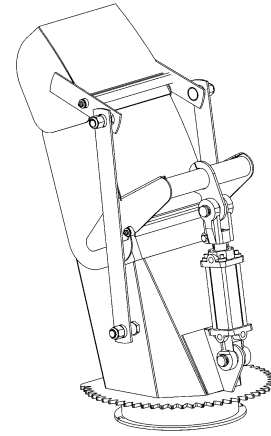
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## AVAILABLE OPTIONS

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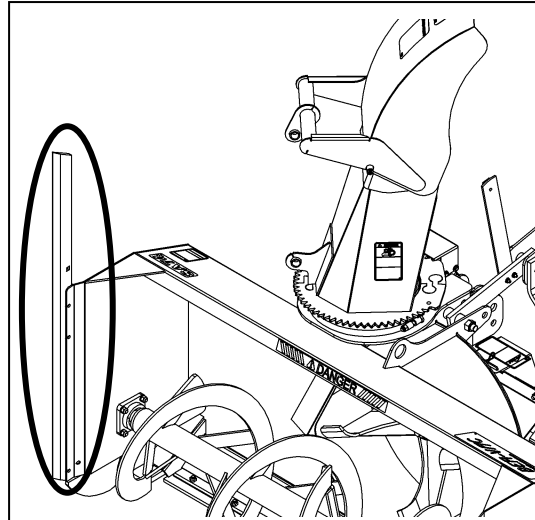


**TRANSFER CASE – BER0054**  
FOR FRONT MOUNT



**SEMI INDUSTRIAL CHUTE – BER0084**

- . CUTTING EDGES
- . SKID SHOES
- . DRIVELINE SERIES 6 – BER0028



**DRIFT CUTTERS – BER0048**

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# WARRANTY

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RADTECH warrants to the original buyer that the equipment is free from defects in material and workmanship. RADTECH's obligation, under this warranty, will be limited to the repair or replacement of any non-wear part or component, which RADTECH finds to be defective within **one year** from the date of original purchase (unless otherwise-specified). The applicable warranty period for commercial or rental use shall be ninety (90) days from the date of purchase

In no event shall RADTECH be liable for consequential, special, direct or indirect damages incurred by the buyer/user.

All components not manufactured by RADTECH (such as motors, actuators, hydraulic components, tires, ...etc.) are covered by the original manufacturer's warranty in conjunction with RADTECH

RADTECH's obligation under this warranty shall be limited to repairing or replacing, free of charge to the original purchaser, any part that, in RADTECH's judgment, shall show evidence of such defect, provided the **distributor** returns the part prepaid within thirty (30) days from date of failure.

This warranty shall not be interpreted to render RADTECH liable for injuries or damages of any kind or nature to person or property. This warranty does not extend to losses because of delays, or to any expenses or losses incurred for labor, substitute machinery, rental or for any other reason.

Except as set forth above, RADTECH shall have no obligation or liability of any kind on account of any of its equipment and shall not be liable for special or consequential damages. RADTECH makes no other warranty, expressed or implied, and specifically, RADTECH disclaims any implied warranty or merchantability or fitness for a particular purpose. **Some states or provinces do not permit limitations or exclusions of implied warranties or incidental or consequential damages, so the limitations or exclusions in this warranty may not apply.**

This warranty is subject to any existing conditions of supply, which may directly affect our ability to obtain materials or manufacture replacement parts. RADTECH reserves the right to make improvements in design or changes in specifications at any time, without incurring any obligation to owners of units previously sold.

No one is authorized to alter, modify or enlarge this warranty nor the exclusions, limitations and reservations.

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


# TORQUE SPECIFICATION TABLE

## GENERAL SPECIFICATION TABLE

### USE THE FOLLOWING TORQUES WHEN SPECIAL TORQUES ARE NOT GIVEN

Note: These values apply fasteners as received from supplier dry, or when lubricated with normal engine oil. They do not apply if special graphited or moly sulphide greases or other extreme pressure lubricants are used. These values apply to dry conditions; under lubricated conditions reduce by 25% the torques in this table.

## BOLT HEAD IDENTIFICATION

<b>INCHES</b> Bolt Size	 Grade 2		 Grade 5		 Grade 8		<b>METRIC</b> Bolt Size	 Class 5.8		 Class 8.8		 Class 10.9	
	in-tpi <sup>1</sup>	N-m <sup>2</sup>	lbs-ft <sup>3</sup>	N-m	lbs-ft	N-m		lbs-ft	mm x pitch <sup>4</sup>	N-m	lbs-ft	N-m	lbs-ft
1/4" – 20NC	7.4	5.6	11	8	16	12	M 5 X 0.8	4	3	6	5	9	7
1/4" – 28NF	8.5	6	13	10	18	14	M 6 X 1	7	5	11	8	15	11
5/16" – 18NC	15	11	24	17	33	25	M 8 X 1.25	17	12	26	19	36	27
5/16" – 24NF	17	13	26	19	37	27	M 8 X 1	18	13	28	21	39	29
3/8" – 16NC	27	20	42	31	59	44	M10 X 1.5	33	24	52	39	72	53
3/8" – 24NF	31	22	47	35	67	49	M10 X 0.75	39	29	61	45	85	62
7/16" – 14NC	43	32	67	49	95	70	M12 X 1.75	58	42	91	67	125	93
7/16" – 20NF	49	36	75	55	105	78	M12 X 1.5	60	44	95	70	130	97
1/2" – 13NC	66	49	105	76	145	105	M12 X 1	90	66	105	77	145	105
1/2" – 20NF	75	55	115	85	165	120	M14 X 2	92	68	145	105	200	150
9/16" – 12NC	95	70	150	110	210	155	M14 X 1.5	99	73	155	115	215	160
9/16" – 18NF	105	79	165	120	235	170	M16 X 2	145	105	225	165	315	230
5/8" – 11NC	130	97	205	150	285	210	M16 X 1.5	155	115	240	180	335	245
5/8" – 18NF	150	110	230	170	325	240	M18 X 2.5	195	145	310	230	405	300
3/4" – 10NC	235	170	360	265	510	375	M18 X 1.5	220	165	350	260	485	355
3/4" – 16NF	260	190	405	295	570	420	M20 X 2.5	280	205	440	325	610	450
7/8" – 9NC	225	165	585	430	820	605	M20 X 1.5	310	230	650	480	900	665
7/8" – 14NF	250	185	640	475	905	670	M24 X 3	480	355	760	560	1050	780
1" – 8NC	340	250	875	645	1230	910	M24 X 2	525	390	830	610	1150	845
1" – 12NF	370	275	955	705	1350	995	M30 X 3.5	960	705	1510	1120	2100	1550
1 1/8" – 7NC	480	355	1080	795	1750	1290	M30 X 2	1060	785	1680	1240	2320	1710
1 1/8" – 12NF	540	395	1210	890	1960	1440	M36 X 3.5	1730	1270	2650	1950	3660	2700
1 1/4" – 7NC	680	500	1520	1120	2460	1820	M36 X 2	1880	1380	2960	2190	4100	3220
1 1/4" – 12NF	750	555	1680	1240	2730	2010							
1 3/8" – 6NC	890	655	1990	1470	3230	2380							
1 3/8" – 12NF	1010	745	2270	1670	3680	2710							
1 1/2" – 6NC	1180	870	2640	1950	4290	3160							
1 1/2" – 12NF	1330	980	2970	2190	4820	3560							

<sup>1</sup> in-tpi = nominal thread diameter in inches-threads per inch  
<sup>2</sup> N-m = newton-meters  
<sup>3</sup> lbs-ft= pounds-foot  
<sup>4</sup> mm x pitch = nominal thread diameter in millimeters x thread Pitch

\*Torque tolerance +0%, -15% of torquing values. Unless otherwise specified use torque values listed above







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Printed in Canada