

INSTRUCTION SHEET
MAIN SERRATED AUGER

APPLICATION: BER0106 for SA88 & SA88TRC snowblowers
 BER0107 for SA92 & SA92TRC snowblowers
 BER0108 for SA98 & SA98TRC snowblowers
 BER0109 for SA102TRC snowblower
 Serial # **SPT400001 & up**

INSTALLATION

1. Remove the chain guard (item 1) and loosen drive chain as per instructions in the **Chain Idler Adjustment** section in the snowblower manual, then remove the chain.
2. Remove the bolts, lockwashers and nuts (items 6-7-8) that secure the bearings (items 9) on each lower auger side. Remove the auger, the bearings and the spacer (item 10).
3. Remove the auger sprocket (item 11) by removing the 7/16"NC X 1 1/2" bolts, lockwashers and nylon insert lock nuts (items 12-13-14).
4. Install the sprocket (item 11) on the serrated auger and secure with four 7/16"NC X 1 1/2" bolts, lockwashers and nylon insert lock nuts (items 12-13-14).
5. Slide the spacer (item 10) and the bearings (items 9) on the serrated auger. Do not tighten the setscrews on the bearings for now.
6. Insert the auger in the frame and secure the bearings (items 9) to the frame using the original hardware that was removed at step 2 (items 6-7-8).
7. Firmly press the auger sprocket (item 11) on the left bearing (item 9) and well tight the setscrews of the two bearings.
8. Reinstall the chain (item 5) and tighten it as per instructions in the **Chain Idler Adjustment** section in the snowblower manual.
9. Reinstall the chain guard (item 1) using two 3/8"NC X 1" bolts, lockwashers and 3/8"NC nuts (items 2-3-4).

