

INSTRUCTION SHEET

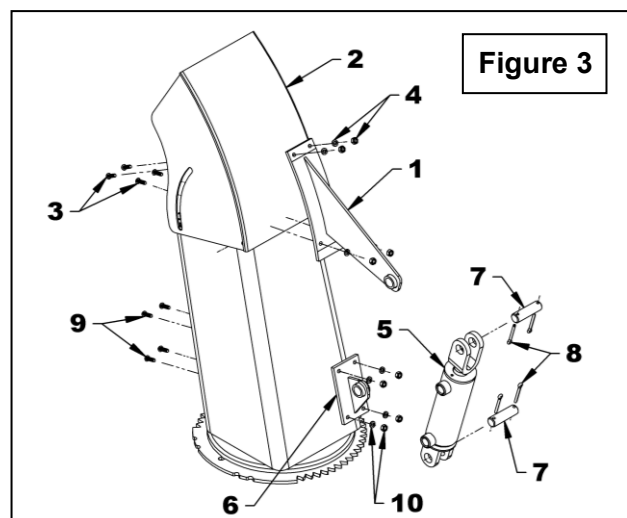
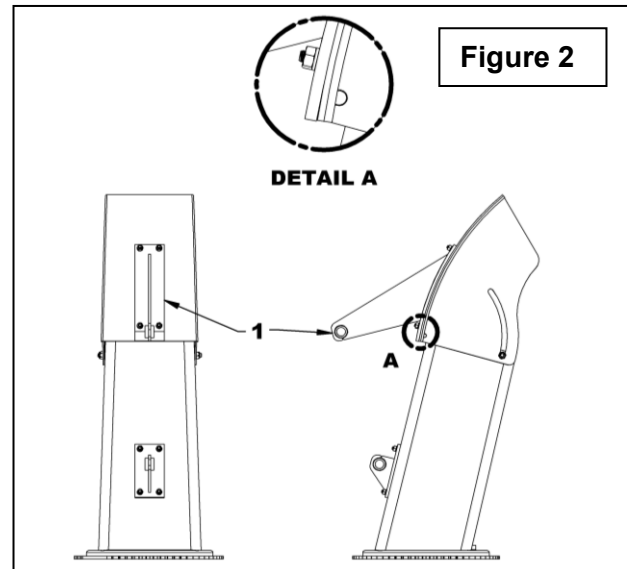
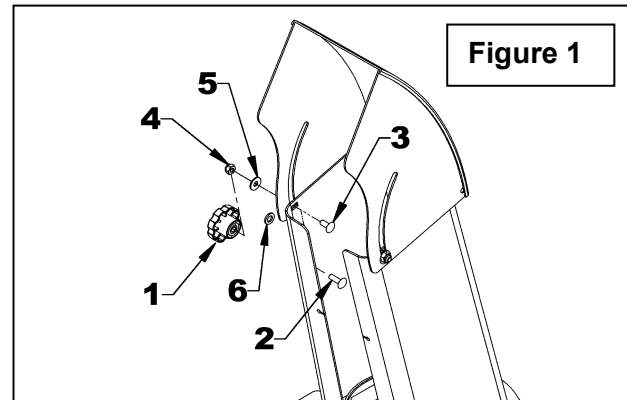
HYDRAULIC CHUTE DEFLECTOR

APPLICATION:

B48C, B54C, B64C, B74C, SBG1048, SBG1054, SBG1064, SBG1074, SBG1084-L, SBG1064I & SBG1074I.

INSTALLATION

1. Install the chute according to the instructions in the snowblower Operator Manual.
2. **FIGURE 1:** Remove the two manual adjustment knobs (item 1) and bolts (item 2) from each side of deflector and replace with two 5/16" NC x 3/4" carriage bolts (item 3), using original nylon washers (item 5-6) and two 5/16" NC nylon insert locknuts (item 4). Place one nylon washer outside the deflector and one (item 6) between the deflector and the chute base. Do not tighten completely to allow deflector movement by hand.
3. **FIGURE 2 & 3:** Place the deflector bracket (item 1) on center of chute deflector (item 2), flush with bottom edge of deflector (detail A). Using this bracket as a template, drill four 9/32" holes in deflector.
4. **FIGURE 3:** Bolt in place with four 1/4" x 3/4" allen socket head capscrews (item 3), 1/4" lockwashers and 1/4"NC hex nuts (item 4), with the capscrews heads inside the chute. Tighten so that capscrews heads sink into deflector surface.
5. **FIGURE 3:** Retract hydraulic cylinder rod (item 5) completely and secure to deflector bracket (item 1) and deflector base bracket (item 6), using the two cylinder pins (item 7) and the two cotter pins (item 8). Direct the cylinder ports toward the snowblower center.
6. **FIGURE 3:** Open deflector to maximum so that actuator rod retracts completely. Place deflector base bracket (item 6) on the center rear of chute and using the bracket as a template, drill four 9/32" holes into chute.
7. **FIGURE 3:** Bolt deflector base bracket (item 6) to chute using four 1/4" x 3/4" allen socket capscrews (item 9), 1/4" lockwashers and 1/4"NC hex nuts (item 10), with the capscrews heads inside the chute. Tighten so that capscrews heads sink into chute base surface.



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8. **FIGURE 4:** Install the hose support (item 1) on the three point upper hitch bracket (item 2) right or left (right one is recommended) using two 3/8"NC x 1 1/2" bolts (item 3) and two 3/8"NC nylon insert locknuts (item 4).

9. **FIGURE 4:** With thread sealant, install a 90° 3/8" NPT male x 1/4" NPT swivel female elbow (item 5) in each cylinder port (item 6). Direct elbows upward by placing the lower one so that the hose does not interfere with the upper hose.

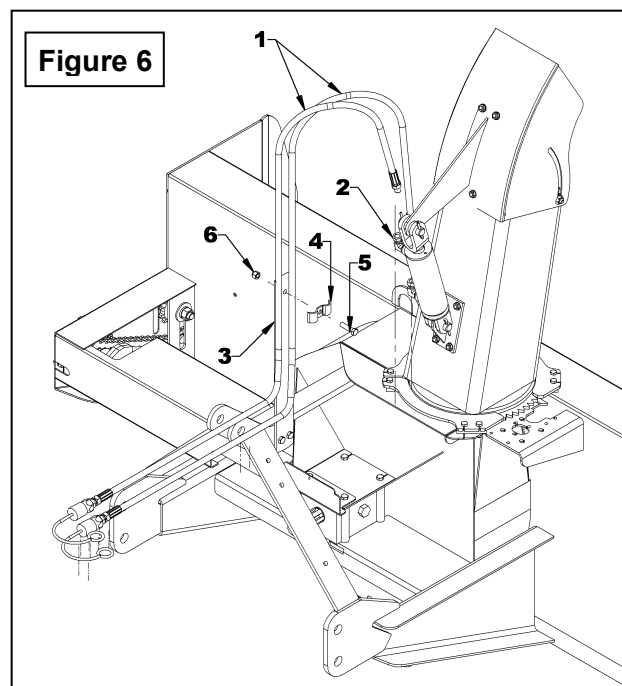
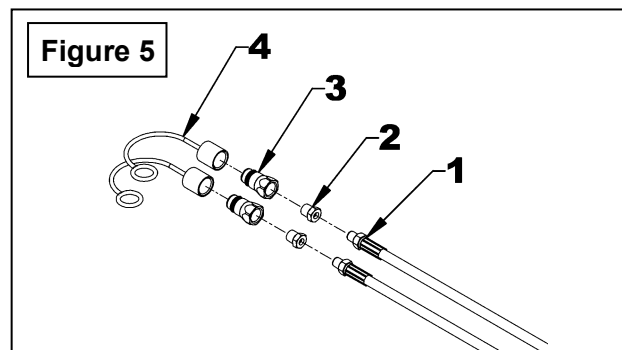
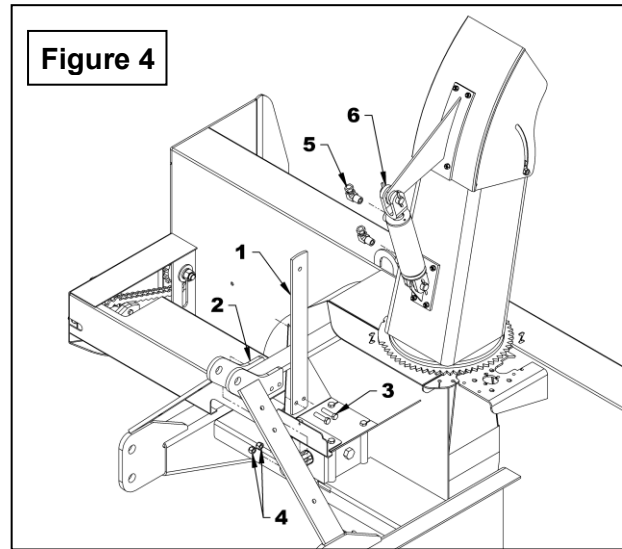
10. **FIGURE 5:** With thread sealant, install a 1/4" NPT female x 1/2" NPT male reducer (item 2), a male quick coupler (item 3) and a dust cap (item 4) on each hose straight end (item 1).

11. **FIGURE 6:** Connect the two hoses (item 1) to the cylinder elbows (item 2).

NOTE: Figure 6 is a suggested presentation for hose routing. In that way, it prevents the hoses from getting clamped in the chute gear. However, other ways are also possible. In any way, make sure there is enough play in the hoses for the chute to rotate freely from left to right without forcing on hoses.

12. **FIGURE 6:** Run hoses on the snowblower with suitable bend, staying away from sharp edges, nor compromise the snowblower maintenance. Attach to the hose support (item 3) with a hose clamp (item 4), a 3/8"NC x 1 1/2" bolt (item 5) and a 3/8"NC nylon insert locknut (item 6) in the hole that fits your needs.

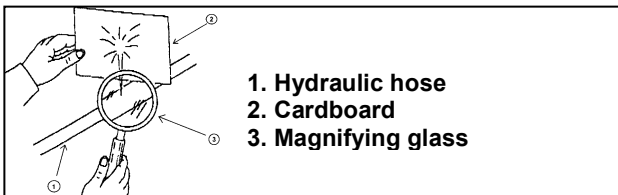
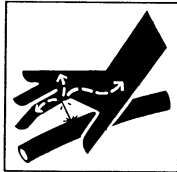
13. Connect hoses to tractor and make sure to raise and lower the snowblower in extreme positions, and check if hoses are long enough to not interfere with any parts. Attach hoses with nylon tie wrap to appropriate places. Move the deflector from top to bottom to verify operation.



⚠ CAUTION

To avoid serious personal injury. Escaping hydraulic/ diesel fluid under pressure can penetrate the skin causing serious injury.

- Do not use your hands to check for leaks. Use a piece of cardboard or paper to search for leaks.



- Stop engine and relieve pressure before connecting or disconnecting lines.
- Tighten all connections before starting engine or pressurizing lines.
- If any fluid is injected into the skin, obtain medical attention immediately or gangrene may result.

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PARTS

REF.	DESCRIPTION	QTY	PART #
1	Allen socket head capscrews 1/4" x 3/4" Plated	8	0800050
2	Lockwasher 1/4" Plated	8	1200002
3	Nut hex 1/4" NC Plated	8	0300002
4	Carriage bolt 5/16" NC x 3/4" Gr.5 Plated	2	654438
5	Elbow 90° 3/8" NPT STM x 1/4" NPT SWF	2	654438
6	Deflector bracket	1	669979
7	Deflector base bracket	1	669980
8	Cylinder & pins ass'y	1	665433
	- Seal kit	1	665434
9	- Cotter pin 3/16" x 1 1/2" Plated	4	1500013
10	- Pin 3/4" x 2 1/2" Plated	2	665235
11	Hose support	1	669031
12	Hose clamp	1	666583
13	Bolt hex. 3/8" NC x 1 1/2" Plated	3	0100040
14	Nylon insert locknut 3/8" NC Plated	3	1000006
15	Nylon insert locknut 5/16" NC Plated	2	1000005
16	Nylon tie wrap 1/4" x 15" lg. Plated	2	2100009
17	Rubber hose 1/4" x 90"lg.	2	3700121
18	Reducer 1/4" NPT female x 1/2" NPT male	2	2600223
19	Male quick coupler 1/2NPT	2	656480
20	Dust cap 1/2	2	664898

